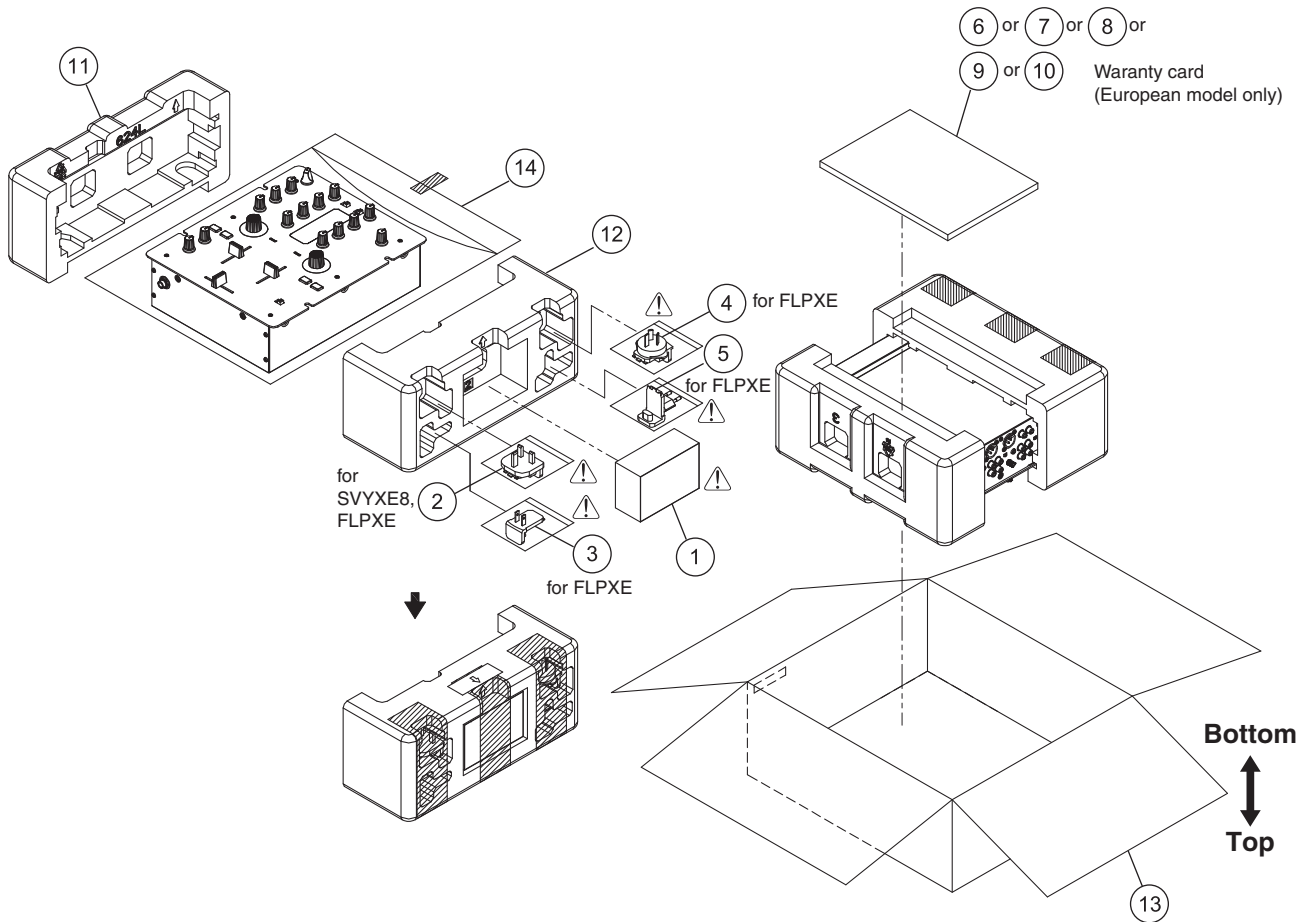


9. EXPLODED VIEWS AND PARTS LIST

- NOTES:
- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
 - The  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
 - Screws adjacent to ▼ mark on product are used for disassembly.
 - For the applying amount of lubricants or glue, follow the instructions in this manual. (In the case of no amount instructions, apply as you think it appropriate.)

9.1 PACKING SECTION



(1) PACKING SECTION PARTS LIST

Mark No.	Description	Part No.
⚠ 1	AC Adapter	See Contrast table (2)
⚠ 2	Power Plug	See Contrast table (2)
⚠ 3	Power Plug	See Contrast table (2)
⚠ 4	Power Plug	See Contrast table (2)
⚠ 5	Power Plug	See Contrast table (2)
6	Operating Instructions	See Contrast table (2)
7	Operating Instructions	See Contrast table (2)
8	Operating Instructions	See Contrast table (2)
9	Operating Instructions	See Contrast table (2)
10	Operating Instructions	See Contrast table (2)
11	Polyfoam L	See Contrast table (2)
12	Polyfoam R	See Contrast table (2)
13	Gift Box	See Contrast table (2)
14	Soft Bag	509-DJM250-109-HA

(2) CONTRAST TABLE

DJM-250-W/SVYXE8, UXECB, FLPXE, KXE5, AXE5, DJM-250-K/SVYXE8, UXECB, FLPXE, KXE5 and AXE5 are constructed the same except for the following:

Mark	No.	Symbol and Description	DJM-250-W /SVYXE8	DJM-250-W /UXECB	DJM-250-W /FLPXE	DJM-250-W /KXE5	DJM-250-W /AXE5
⚠	1	AC Adapter	411-DJM250-842-HA	411-DJM250-840-HA	411-DJM250-841-HA	411-DJM250-845-HA	411-DJM250-844-HA
⚠	2	Power Plug	420-DJM250-362-HA	Not used	420-DJM250-362-HA	Not used	Not used
⚠	3	Power Plug	Not used	Not used	420-DJM250-361-HA	Not used	Not used
⚠	4	Power Plug	Not used	Not used	420-DJM250-363-HA	Not used	Not used
⚠	5	Power Plug	Not used	Not used	420-DJM250-364-HA	Not used	Not used
	6	Operating Instructions (En, Fr, De, It, Ni, Es, Ru)	502-DM250B-3136-HA	Not used	Not used	Not used	Not used
	7	Operating Instructions (En)	Not used	502-DM250A-3135-HA	Not used	Not used	Not used
	8	Operating Instructions (En, Es, Zhtw)	Not used	Not used	502-DM250F-3140-HA	Not used	Not used
	9	Operating Instructions (Ko)	Not used	Not used	Not used	502-DM250E-3139-HA	Not used
	10	Operating Instructions (Zhcn, En)	Not used	Not used	Not used	Not used	502-DM250D-3138-HA
	11	Polyfoam L	506-DJM100-624L-HA	506-DJM100-624L-HA	506-DJM100-624L-HA	506-250BKE-626L-HA	506-DJM100-624L-HA
	12	Polyfoam R	506-DJM100-624R-HA	506-DJM100-624R-HA	506-DJM100-624R-HA	506-250BKE-626R-HA	506-DJM100-624R-HA
	13	Gift Box	507-250WHB-3300-HA	507-250WHA-3300-HA	507-250WHF-3300-HA	507-250WHE-3305-HA	507-250WHD-3300-HA

Mark	No.	Symbol and Description	DJM-250-K /SVYXE8	DJM-250-K /UXECB	DJM-250-K /FLPXE	DJM-250-K /KXE5	DJM-250-K /AXE5
⚠	1	AC Adapter	411-DJM250-842-HA	411-DJM250-840-HA	411-DJM250-841-HA	411-DJM250-845-HA	411-DJM250-844-HA
⚠	2	Power Plug	420-DJM250-362-HA	Not used	420-DJM250-362-HA	Not used	Not used
⚠	3	Power Plug	Not used	Not used	420-DJM250-361-HA	Not used	Not used
⚠	4	Power Plug	Not used	Not used	420-DJM250-363-HA	Not used	Not used
⚠	5	Power Plug	Not used	Not used	420-DJM250-364-HA	Not used	Not used
	6	Operating Instructions (En, Fr, De, It, Ni, Es, Ru)	502-DM250B-3136-HA	Not used	Not used	Not used	Not used
	7	Operating Instructions (En)	Not used	502-DM250A-3135-HA	Not used	Not used	Not used
	8	Operating Instructions (En, Es, Zhtw)	Not used	Not used	502-DM250F-3140-HA	Not used	Not used
	9	Operating Instructions (Ko)	Not used	Not used	Not used	502-DM250E-3139-HA	Not used
	10	Operating Instructions (Zhcn, En)	Not used	Not used	Not used	Not used	502-DM250D-3138-HA
	11	Polyfoam L	506-DJM100-624L-HA	506-DJM100-624L-HA	506-DJM100-624L-HA	506-250BKE-626L-HA	506-DJM100-624L-HA
	12	Polyfoam R	506-DJM100-624R-HA	506-DJM100-624R-HA	506-DJM100-624R-HA	506-250BKE-626R-HA	506-DJM100-624R-HA
	13	Gift Box	507-DJM250B-3300-HA	507-DJM250A-3300-HA	507-DJM250F-3300-HA	507-250BKE-3305-HA	507-DJM250D-3300-HA

1 2 3 4

9.2 EXTERIOR SECTION

A

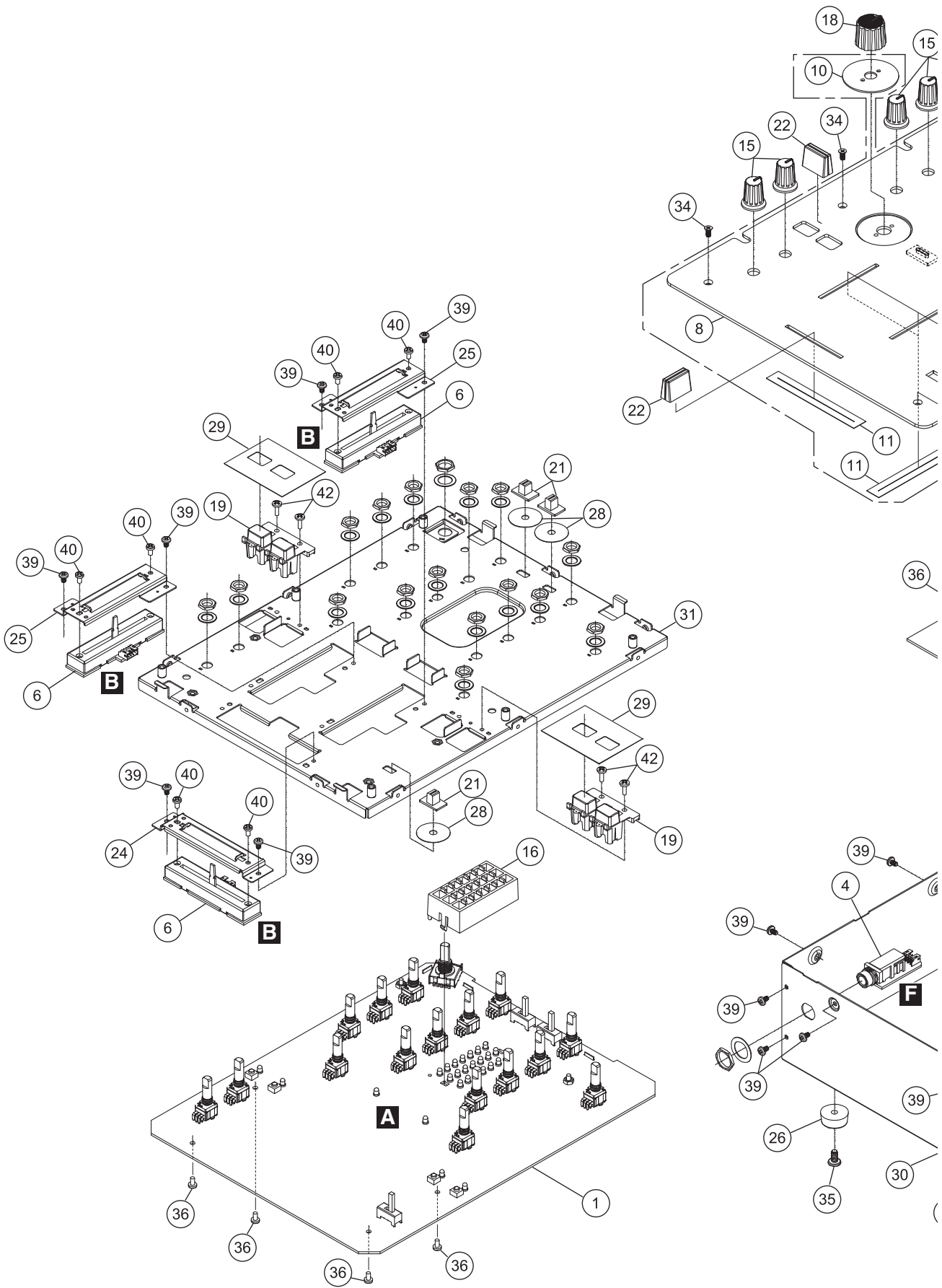
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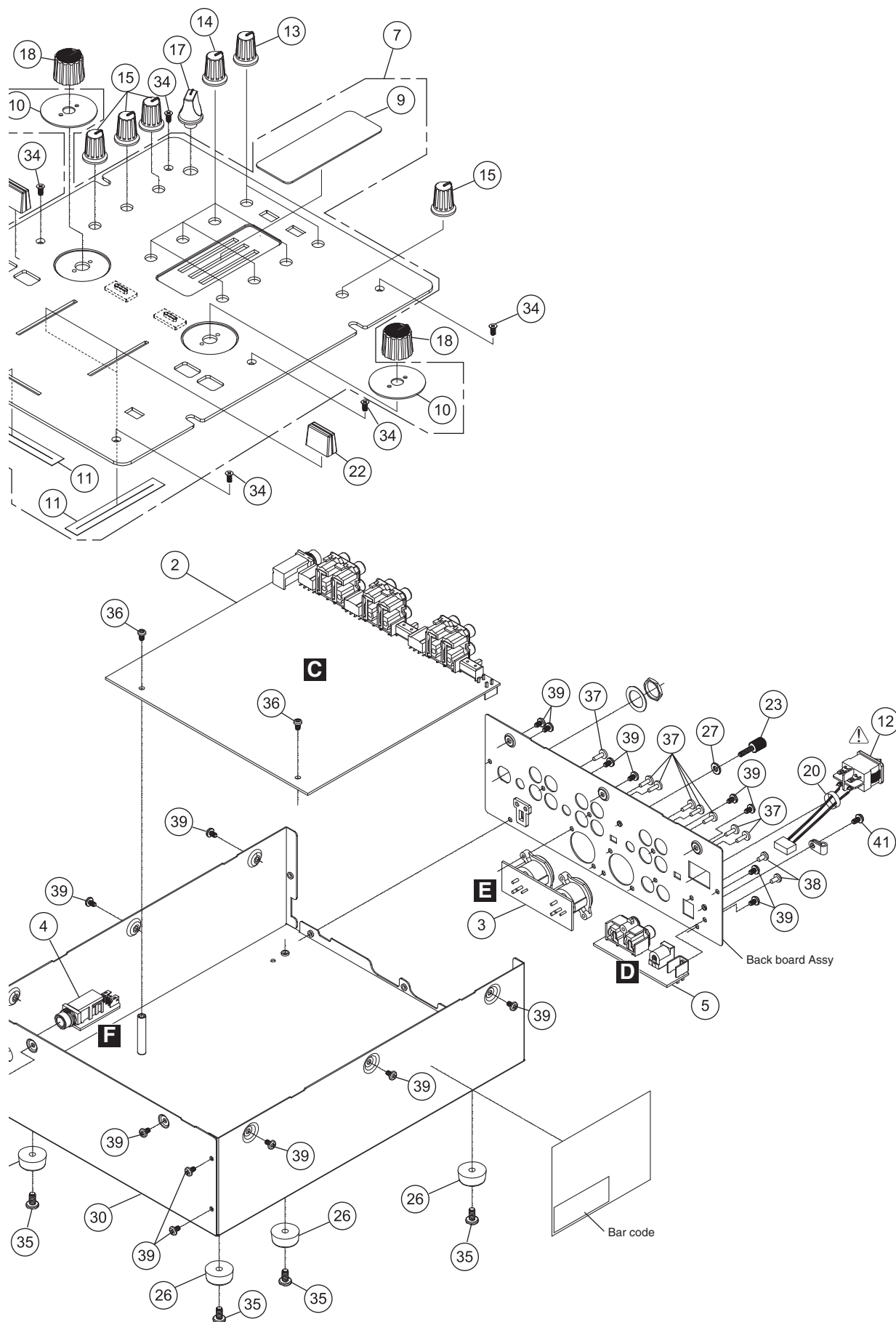
C

D

E

F





(1) EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
A	1 MIXER PCB Assy	704-DJM250-A026-HA	21	Push Button	100-MX200-2706-HA
	2 I/O PCB Assy	704-DJM250-A028-HA	22	Push Button	100-33-2824-HA
	3 BALANCE OUTPUT PCB Assy	704-DJM250-A029-HA	23	Ground Terminal	200-GND-642-HA
	4 PHONE PCB Assy	704-DJM250-A030-HA	24	Fixed Plate	300-DJM100-1960-HA
	5 MASTER PCB Assy	704-DJM250-A031-HA	25	Fixed Plate	300-DJM100-1961-HA
	6 CH FADER PCB Assy	704-DJM250-A032-HA	26	Rubber Foot (NBR, 70)	604-BEAT4-238-HA
	7 1..FP Assy	See Contrast table (2)	27	Washer (8x3.2x1T, Ni)	606-Q2221-122-HA
	8 2..Front Panel	See Contrast table (2)	28	Non-Woven Fabrics	612-DJM100-405-HA
	9 2..LM Decoration	See Contrast table (2)	29	Cushion	612-DJM250-412-HA
	10 2..Filter Decoration	See Contrast table (2)	30	Base Assy	703-DJM100-1353-HA
B	11 2..Cushion (75x15x0.3T)	612-AKS4-186-HA	31	Front Board Assy	703-DJM100-1354-HA
	12 Power SW	403-DJ1-107A-HA	32	•••••	
	13 Rotary Knob	See Contrast table (2)	33	•••••	
	14 Rotary Knob	See Contrast table (2)	34	Screw (CTF, 3x7)	See Contrast table (2)
	15 Rotary Knob	100-DJM250-2826-HA	35	Screw	602-BEAT4-440-HA
	16 Anti-Dazzling Base	100-DJM100-2872-HA	36	Screw (3x5 P=0.5)	602-B300-041-HA
	17 Band Rotational Knob	100-DJM100-2873-HA	37	Screw	602-DJ5500-452-HA
	18 Filter Knob	100-DJM100-2874-HA	38	Screw	602-MP3-324-HA
	19 Limpid Button	100-DJM100-2875-HA	39	Screw	602-QMX2BPM-322-HA
	20 Cable Clamp	100-K1-2682-HA	40	Screw	602-SA12-414-HA
C			41	Screw	602-WISO3006-652B-HA
			42	Screw (3x8)	602-XM610-526-HA

(2) CONTRAST TABLE

DJM-250-W/SVYXE8, UXECB, FLPXE, KXE5, AXE5, DJM-250-K/SVYXE8, UXECB, FLPXE, KXE5 and AXE5 are constructed the same except for the following:

Mark	No.	Symbol and Description	DJM-250-W /SVYXE8	DJM-250-W /UXECB	DJM-250-W /FLPX	DJM-250-W /KXE5	DJM-250-W /AXE5
	7	FP Assy	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA
	8	Front Panel	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA
	9	LM Decoration	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA
	10	Filter Decoration	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA
	13	Rotary Knob	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA
	14	Rotary Knob	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA
	34	Screw (CTF, 3x7)	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA
Mark	No.	Symbol and Description	DJM-250-K /SVYXE8	DJM-250-K /UXECB	DJM-250-K /FLPX	DJM-250-K /KXE5	DJM-250-K /AXE5
E	7	FP Assy	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA
	8	Front Panel	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA
	9	LM Decoration	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA
	10	Filter Decoration	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA
	13	Rotary Knob	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA
	14	Rotary Knob	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA
	34	Screw (CTF, 3x7)	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA

12. PCB PARTS LIST

NOTES: ● Parts marked by “NSP” are generally unavailable because they are not in our Master Spare Parts List.
● The ⚠ mark found on some component parts indicates the importance of the safety factor of the part.
Therefore, when replacing, be sure to use parts of identical designation.

Mark	No.	Description	Part No.
LIST OF ASSEMBLIES			
	1..	MIXER PCB ASSY	704-DJM250-A026-HA
	1..	CH FADER PCB ASSY	704-DJM250-A032-HA
	1..	I/O PCB ASSY	704-DJM250-A028-HA
	1..	MASTER OUTPUT PCB ASSY	704-DJM250-A031-HA
	1..	BALANCE OUTPUT PCB ASSY	704-DJM250-A029-HA
	1..	PHONE PCB ASSY	704-DJM250-A030-HA

Mark	No.	Description	Part No.
A MIXER PCB ASSY			
SEMICONDUCTORS			
	Q 1-4	TRANSISTOR	416-CDN88-044-HA
	D 1-4, 8-11, 15-18	LED(YELLOW GREEN)	410-DJ5000-252-HA
	D 5,6,12,13,19,20	LED (LTL1CHJSDNN,YEL)	410-HDJ2000-162-HA
	D 7,14,21	LED(LTL1CHJEDNN,RED)	410-DJ5000-253-HA
	D 22,23	LED(RED/YELLOW GREEN)	410-PS2-185-HA
	D 24-27	LED	410-DJM250-409-HA
	D 28-33	SWITCHING DIODE	414-CD1000-075-HA

MISCELLANEOUS			
	L 2	INDUCTOR(10UH T-26MM)	415-MPG100-047-HA
	SW 1,2	SLIDE SW	403-X10-388-HA
	SW 3-6	TACT SW	403-900-242A-HA
	SW 7	SW	403-MC6000-386-HA
	SW 8	SLIDE SW	403-DJM303-368-HA
	W 3-5	3P 2.0 CONNECTOR WIRE	404-DJM250-3624-HA
		20P 1.0 FFC CABLE	406-DJM250-1190-HA
		NUT(M3*P0.5,CD,PB,HG)	601-A100-004-HA
		SCREW(M3*P0.5*L8)	602-HP1010K-178-HA

RESISTORS			
	R 6	CARBON FILM RESISTOR	412-3113-068-HA
	R 11-14	CARBON FILM RESISTOR	412-3113-065-HA
	R 16	CARBON FILM RESISTOR	412-KM300-116-HA
	R 19-21,24-27	CARBON FILM RESISTOR	412-3113-078-HA
	R 30,31,33-37	CARBON FILM RESISTOR	412-3113-078-HA
	VR 1,5-8	ROTARY VR	418-DJM250-676-HA
	VR 2-4,9-16	ROTARY VR	418-DJM250-675-HA

CAPACITORS			
	C 35	ELEC.CAPACITOR	413-HT801K-192-HA
	C 36,38	ELEC.CAPACITOR	413-HMA2200-5017-HA
	C 44	TANTALUM CAPACITOR	413-MAIE-1211-HA

B CH FADER PCB ASSY			
There is no service parts.			

Mark	No.	Description	Part No.
C I/O PCB ASSY			
SEMICONDUCTORS			
	Q 1	TRANSISTOR	416-CDN88-045-HA
	Q 3,4	TRANSISTOR	416-CDN88-044-HA
	Q 5,28	TRANSISTOR	416-UDJ200-347-HA
	Q 6-9,12-19	TRANSISTOR	416-3000-378-HA
	Q 10,11,29	TRANSISTOR	416-CTB200-166-HA
	Q 20,21,30,31	TRANSISTOR	416-AMC110A-5017-HA
	D 2,3,6,9,10,14	DIODE	414-DFX1-144-HA
	D 5,7,13	SWITCHING DIODE	414-CD1000-075-HA

MISCELLANEOUS			
	CN 200	2P SOCKET	404-KMD1500-608A-HA
	CN 201	2P SOCKET	404-Q2422-1154-HA
	CN 202	3P SOCKET	404-HP1010K-259A-HA
	CN 203	6P SOCKET	404-3113-052A-HA
	JK 200,201,203	4P RCA JACK(RCA-413)	420-QMX1-094-HA
	JK 202,209,210	HEADPHONE JACK	420-HDJ7100-063-HA
	JK 201-203	GROUND PLATE	300-QFX19-811-HA
	JK 211	MIC JACK	420-Q3433-107-HA
	JK 211	JACK GROUND PLATE	300-300-1171-HA
	L 1-8	BEAD CORE	415-HV3500K-090-HA
	L 9	CORE	415-PDJ33-381-HA
	L 10	INDUCTOR	415-UDJ1-314-HA
	L 12	INDUCTANCE	415-HT8015-040-HA
	SW 200,201	SLIDE SW	403-QMX1-060-HA
	W 204	4P 2.5 CONNECTOR WIRE	404-AMW4-2730-HA
	X 1	CRYSTAL(CSA-309,24.576MHz,3*9) PIN	427-IQ2UM-133-HA
			300-K1000-1521-HA

RESISTORS			
	R 13	CARBON FILM RESISTOR	412-HMA2200-5019-HA
	R 192,197	CARBON FILM RESISTOR	412-M5-666-HA
	R 198,199	CARBON FILM RESISTOR	412-DV300-5118-HA

CAPACITORS			
	C 3	ELEC.CAPACITOR	413-HT8015-164-HA
	C 10,213	ELEC.CAPACITOR	413-HP1010K-200-HA
	C 11-13,188-191,224	ELEC.CAPACITOR	413-HT801K-193-HA
	C 25	ELEC. CAPACITOR	413-DV300-292-HA
	C 27,35,36,54,74,75,87,88	E/C	413-CDVD2001-265-HA
	C 37,38,89,90	POLYESTER CAPACITOR	413-3113-060-HA
	C 39,40,91,92	POLYESTER CAPACITOR	413-KT300-103-HA
	C 41,42,46,47,52,62,63	ELEC. CAPACITOR	413-SPPW3-235-HA
	C 67,68,72,73,85,86,96	ELEC. CAPACITOR	413-SPPW3-235-HA
	C 97,100,101,109,110	ELEC. CAPACITOR	413-SPPW3-235-HA
	C 124,125,139,140,171	ELEC. CAPACITOR	413-SPPW3-235-HA
	C 173,174,199,242	ELEC. CAPACITOR	413-SPPW3-235-HA
	C 182,183,205,206	ELEC. CAPACITOR	413-SPPW3-237-HA
	C 53,212,221	ELEC. CAPACITOR	413-SPPW3-236-HA
	C 102	ELEC.CAPACITOR	413-HT801K-191-HA
	C 115,128,143,164,165	ELEC.CAPACITOR	413-HMA2200-5017-HA
	C 116,117,131,132	ELEC. CAPACITOR	413-SPPW3-234-HA
	C 146,147	ELEC. CAPACITOR	413-SPPW3-234-HA
	C 172,200	ELEC. CAPACITOR	413-007USB-828-HA

Mark	No.	Description	Part No.
C	201,202	ELEC. CAPACITOR	413-DV300-5156-HA
C	222,223	ELEC. CAPACITOR	413-SPPW3-238-HA

D MASTER OUTPUT PCB ASSY

MISCELLANEOUS

W	201	2P 2.0/2.5 CONNECTOR WIRE	404-DJM250-3623-HA
W	202	3P 2.0 CONNECTOR WIRE	404-DJM250-3622-HA

E BALANCE OUTPUT PCB ASSY

MISCELLANEOUS

W	203	6P 2.0 CONNECTOR WIRE	404-ID-3048-HA
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F PHONE PCB ASSY

There is no service parts.