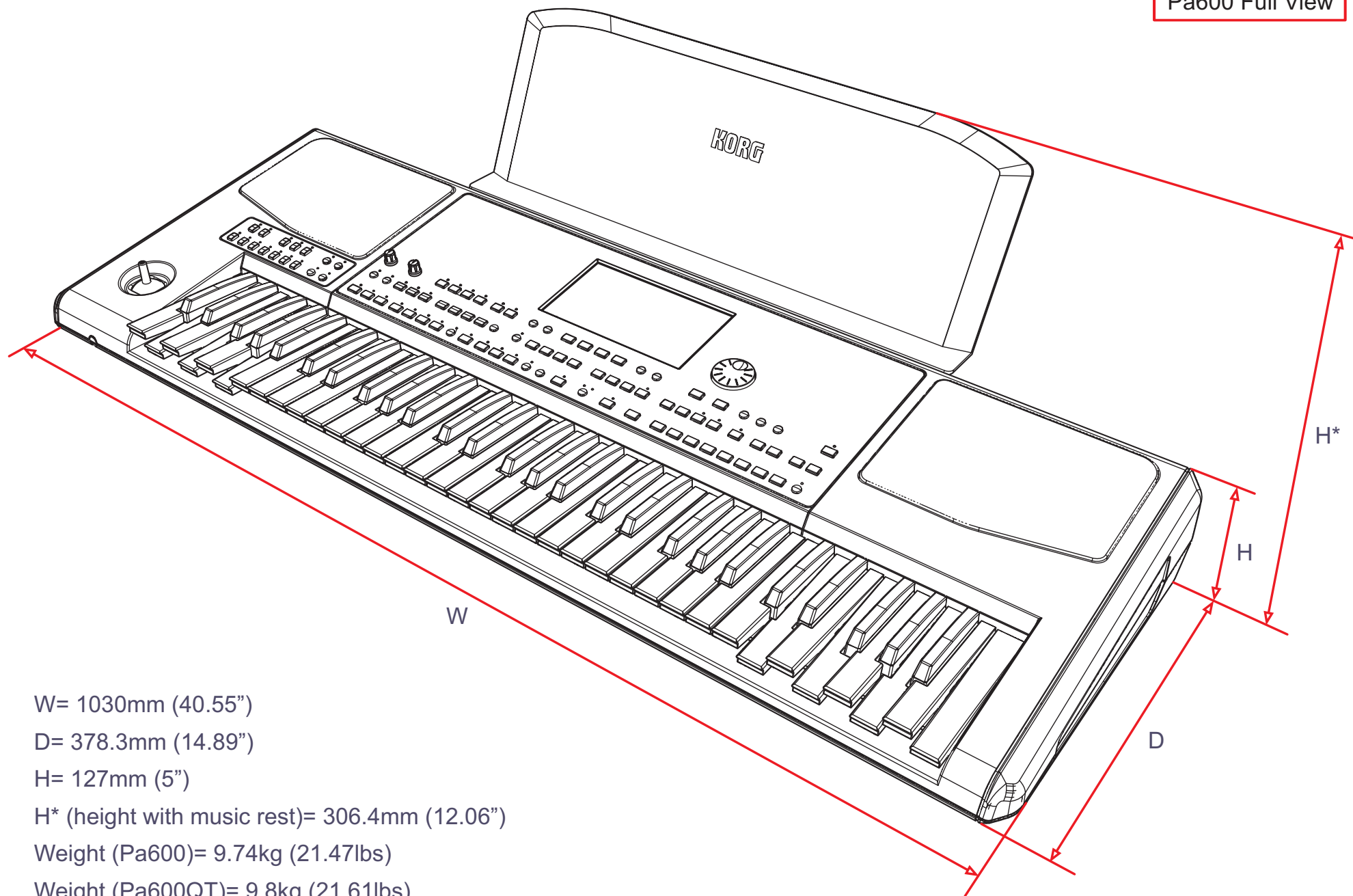


Pa600 Full View



W= 1030mm (40.55")

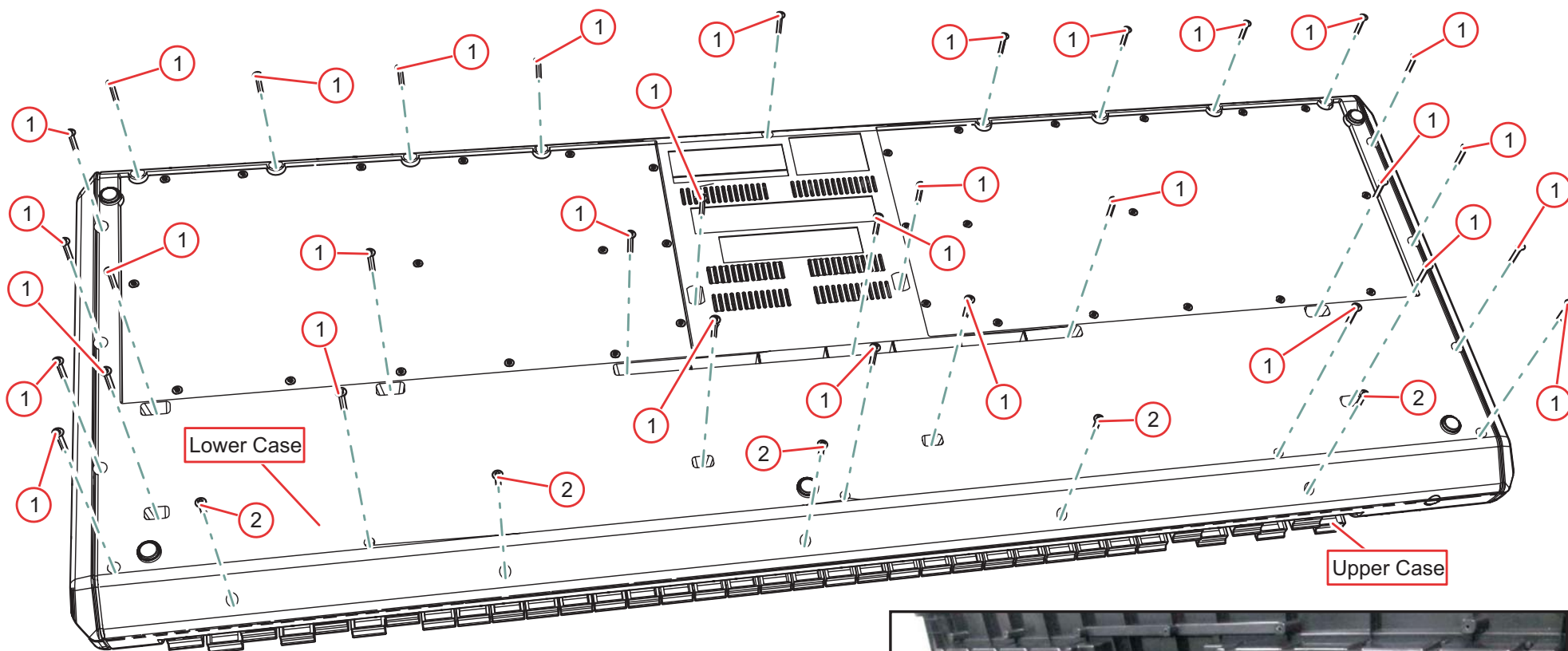
D= 378.3mm (14.89")

H= 127mm (5")

H* (height with music rest)= 306.4mm (12.06")

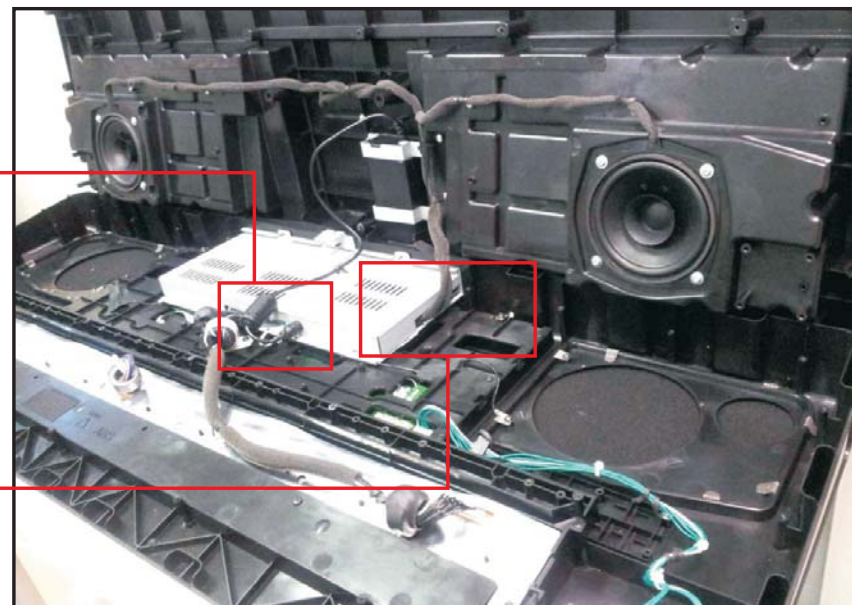
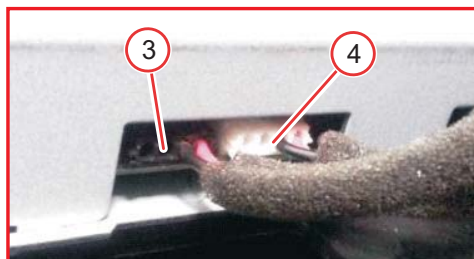
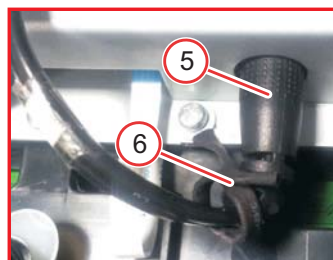
Weight (Pa600)= 9.74kg (21.47lbs)

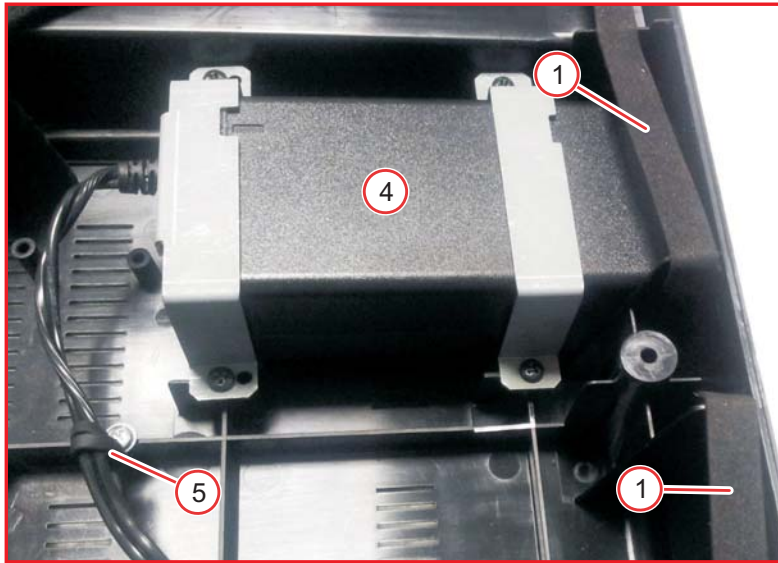
Weight (Pa600QT)= 9.8kg (21.61lbs)



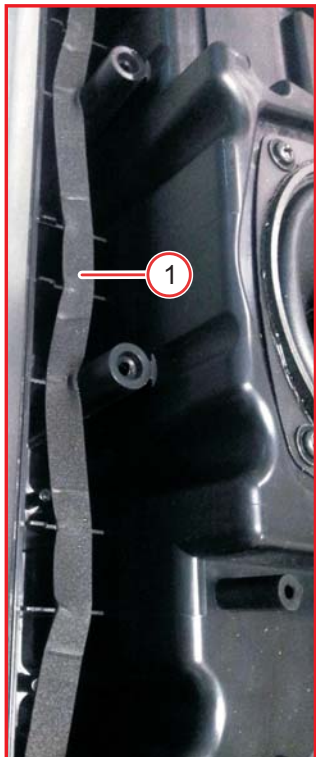
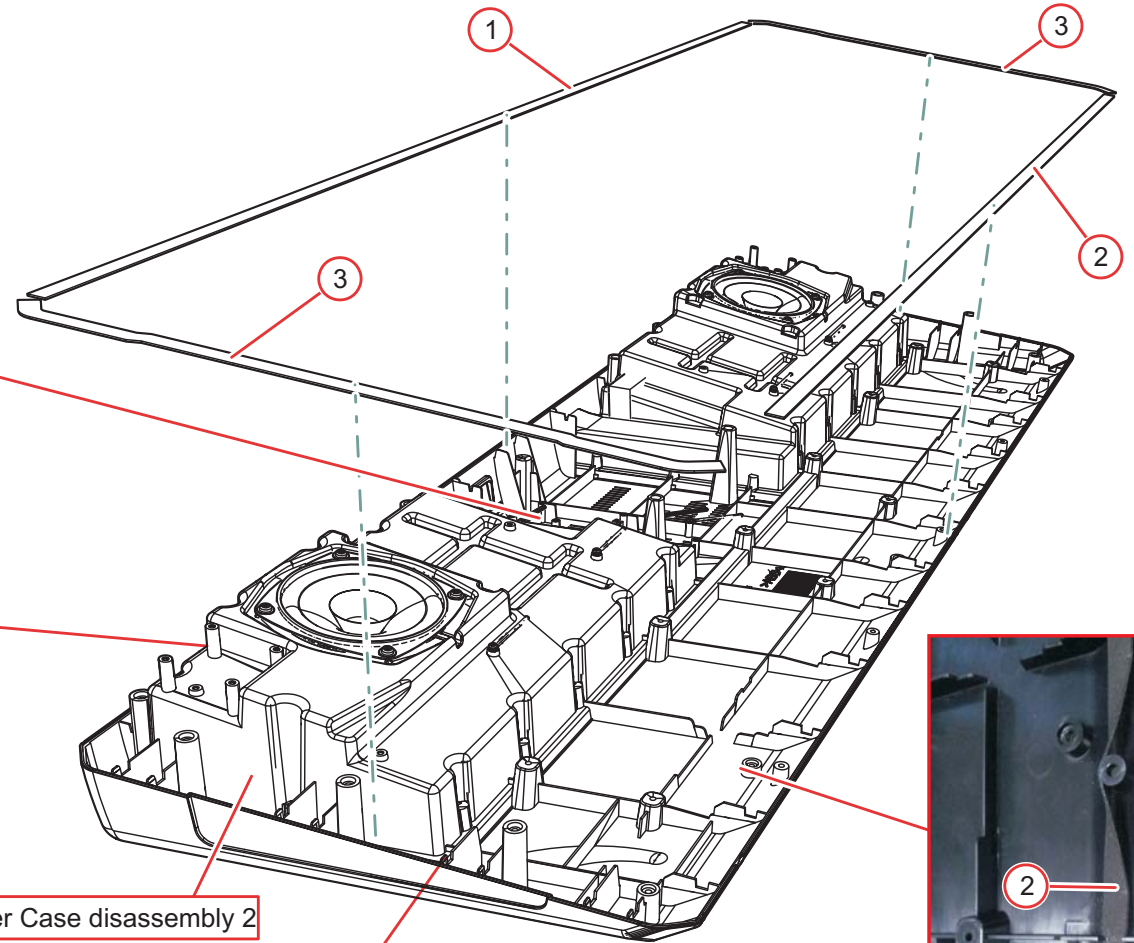
Description	BOM ID	Qty
PLA0001046	6	1
KIT0001006/8	5	1
CAV0010110	4	1
CAV0010111	3	1
VTA8010026	2	5
VTA8010025	1	32

Pa600 Disassembly



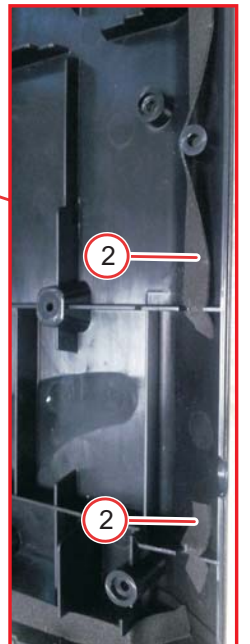
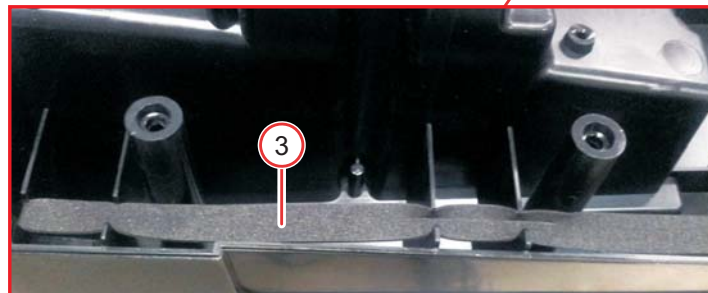


Lower Case disassembly 1

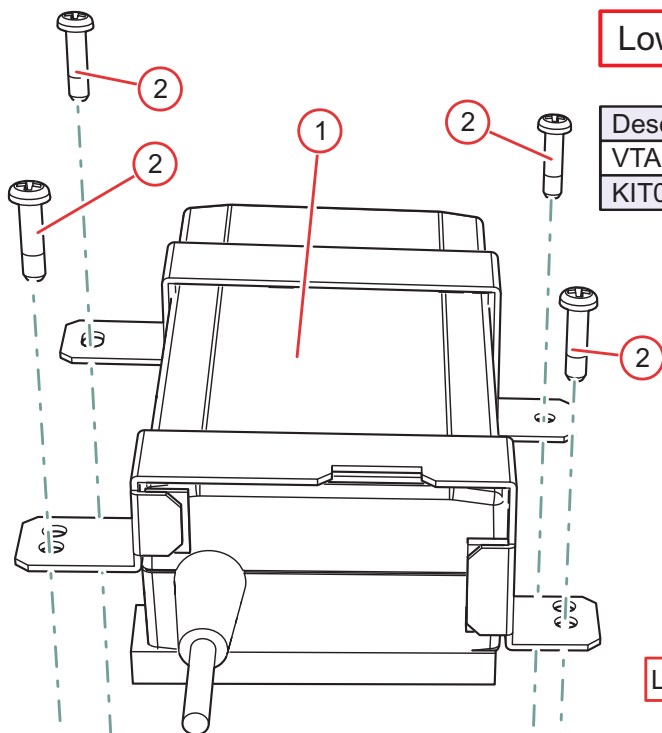


Description	BOM ID	Qty
PLA0001046	5	1
KIT0001006/8	4	1
FEL0010144	3	2
FEL0010143	2	1
FEL0010142	1	1

Lower Case disassembly 2

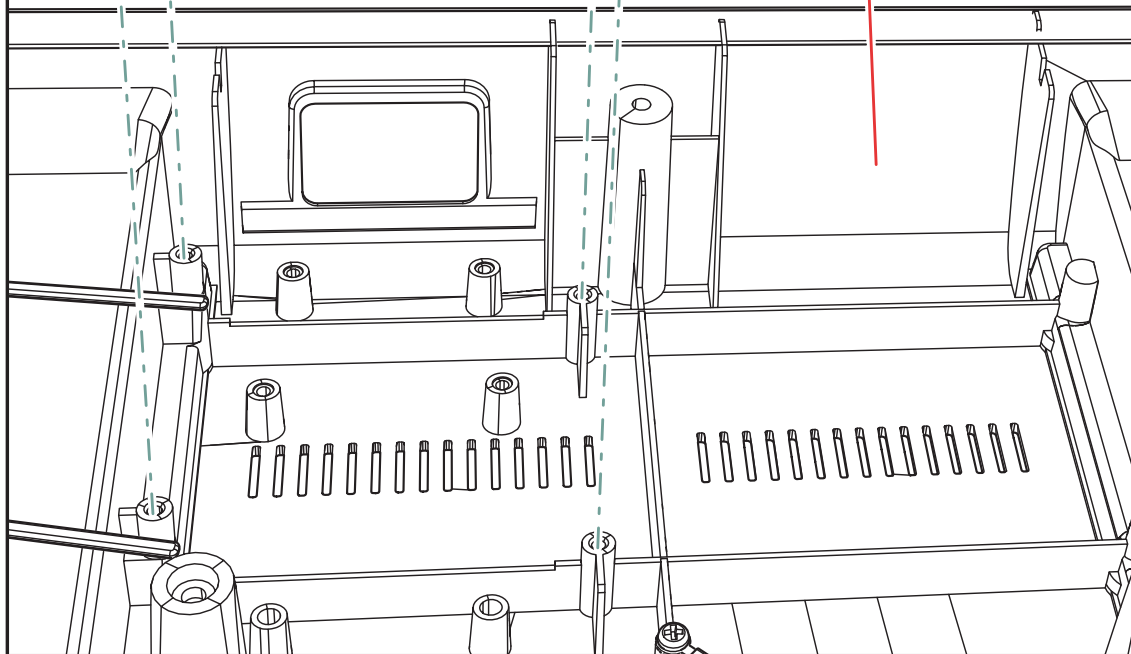


Lower Case disassembly 2



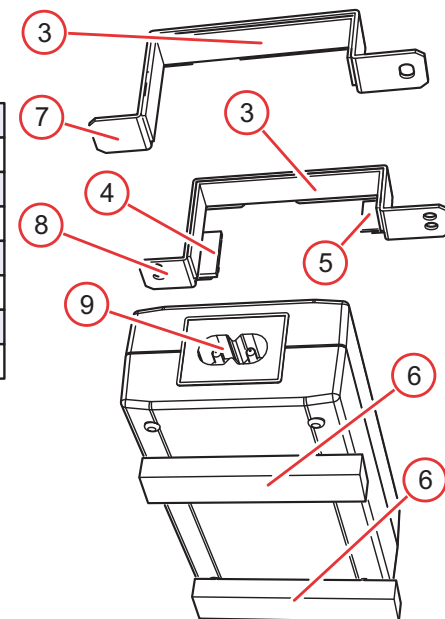
Description	BOM ID	Qty
VTA8001094	2	4
KIT0001006/8	1	1

Lower Case disassembly 3



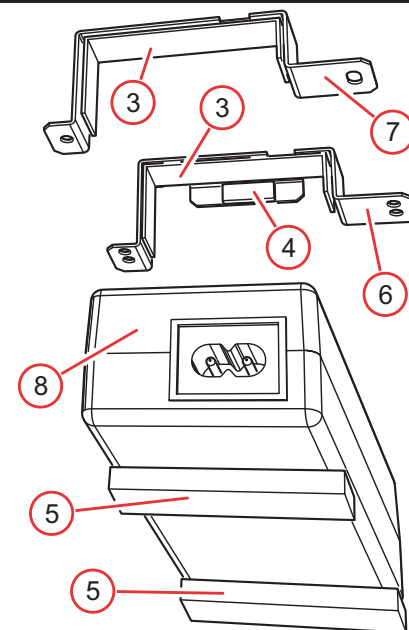
KIT0001006

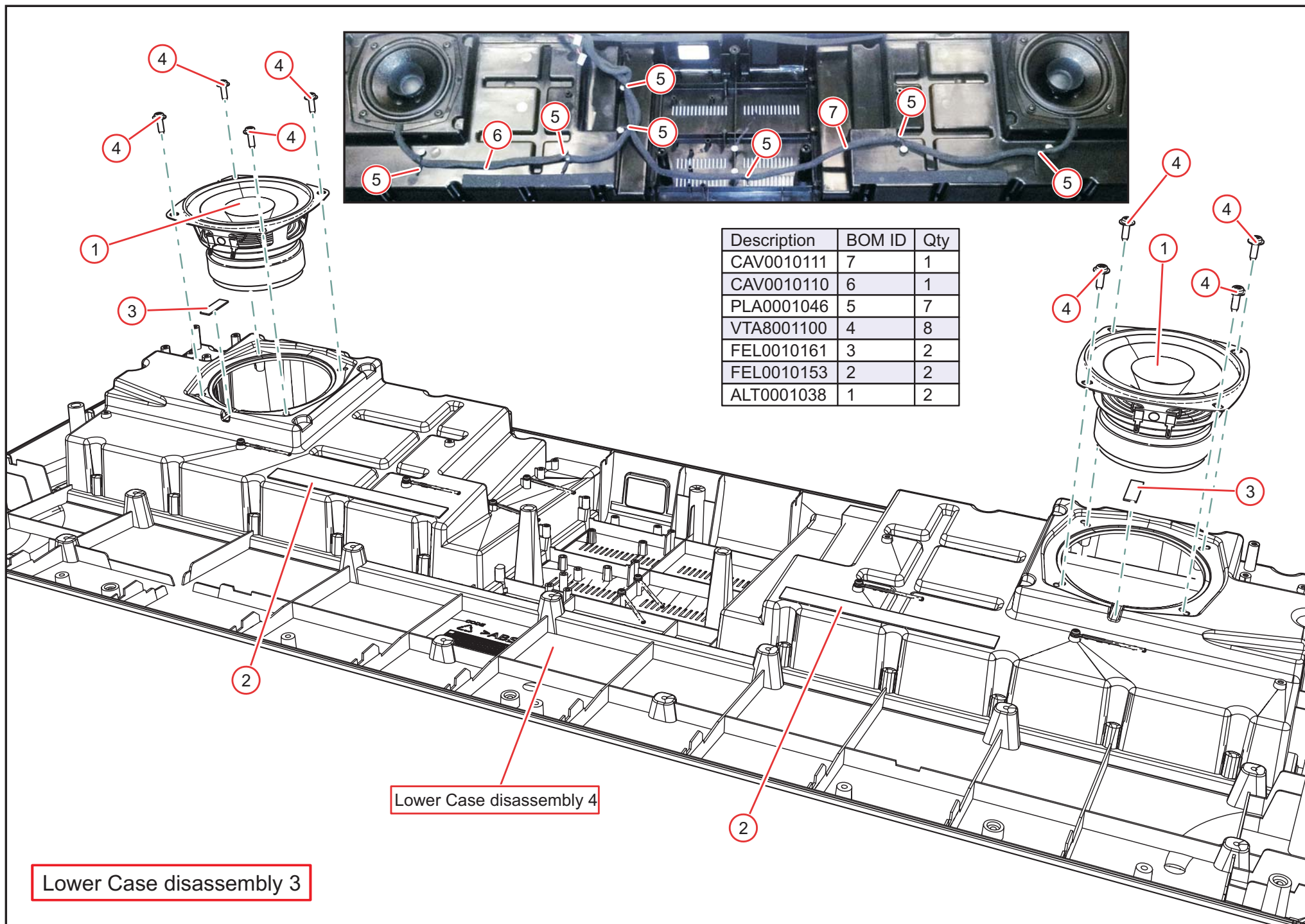
Description	BOM ID	Qty
TRA0010005	9	1
FER0010237	8	1
FER0010236	7	1
FEL0010158	6	2
FEL0010136	5	1
FEL0010135	4	1
FEL0010133	3	2



Description	BOM ID	Qty
TRA0010006	8	1
FER0010258	7	1
FER0010257	6	1
FEL0010158	5	2
FEL0010135	4	1
FEL0010133	3	2

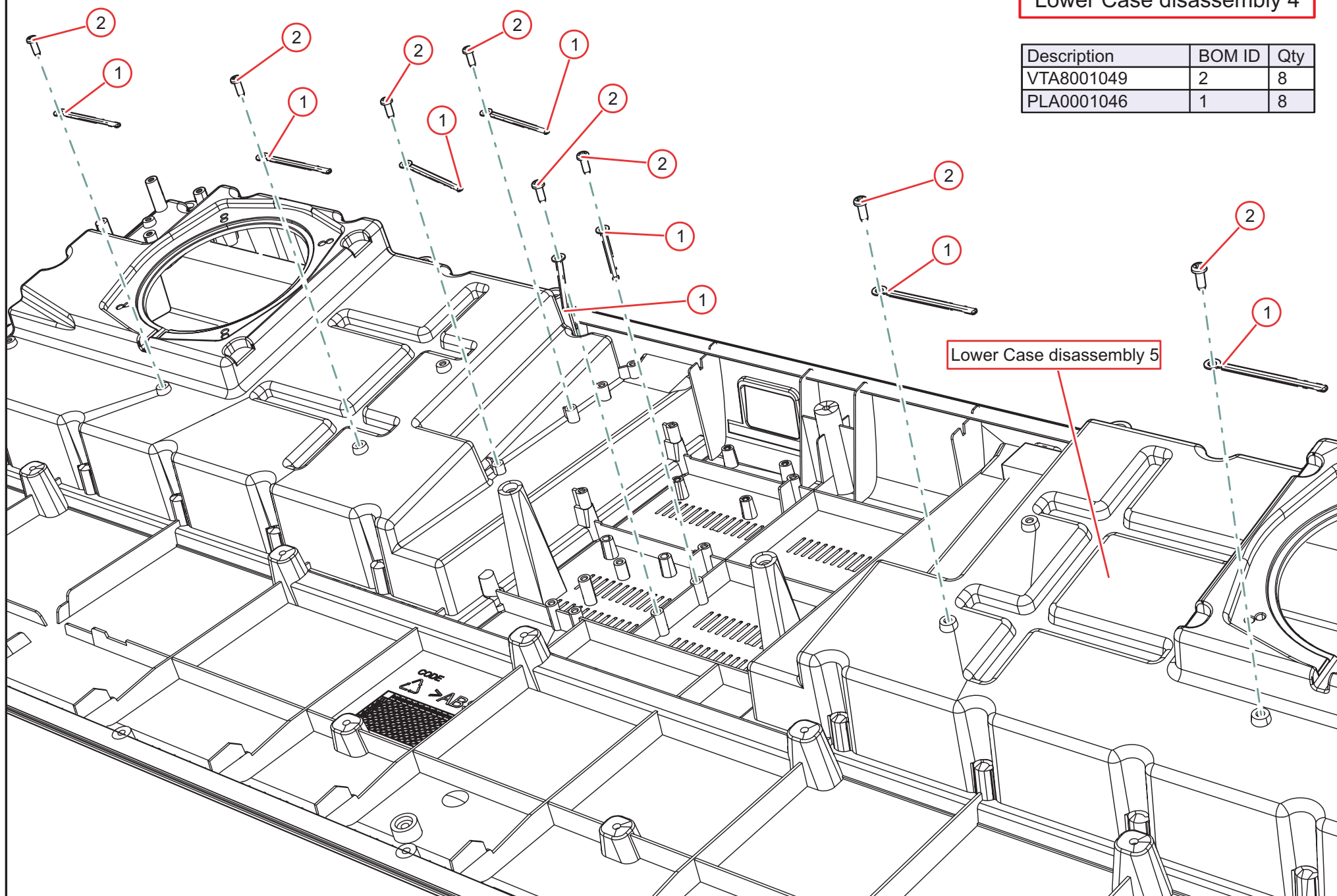
KIT0001008



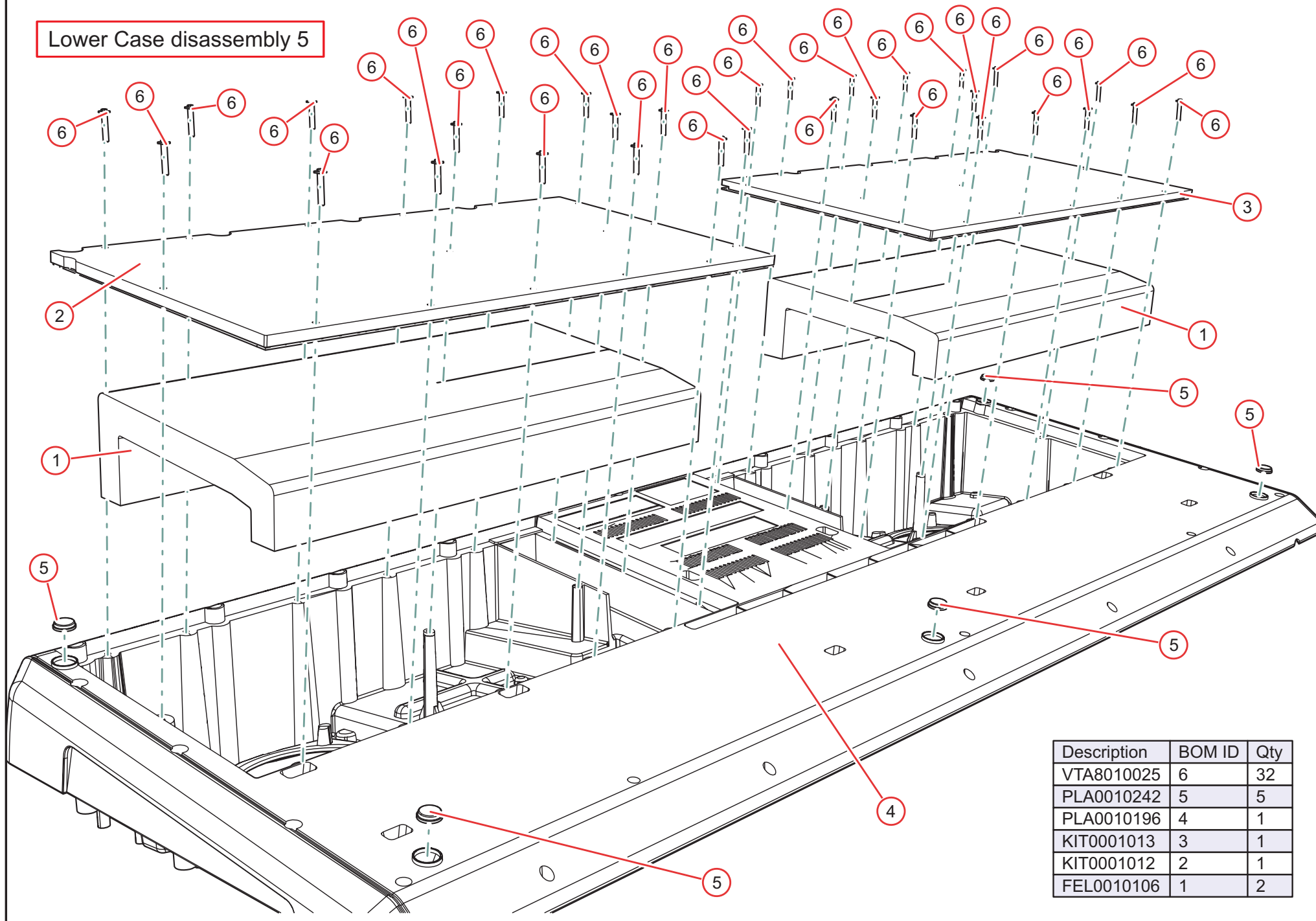


Lower Case disassembly 4

Description	BOM ID	Qty
VTA8001049	2	8
PLA0001046	1	8



Lower Case disassembly 5



Description	BOM ID	Qty
VTA8010025	6	32
PLA0010242	5	5
PLA0010196	4	1
KIT0001013	3	1
KIT0001012	2	1
FEL0010106	1	2

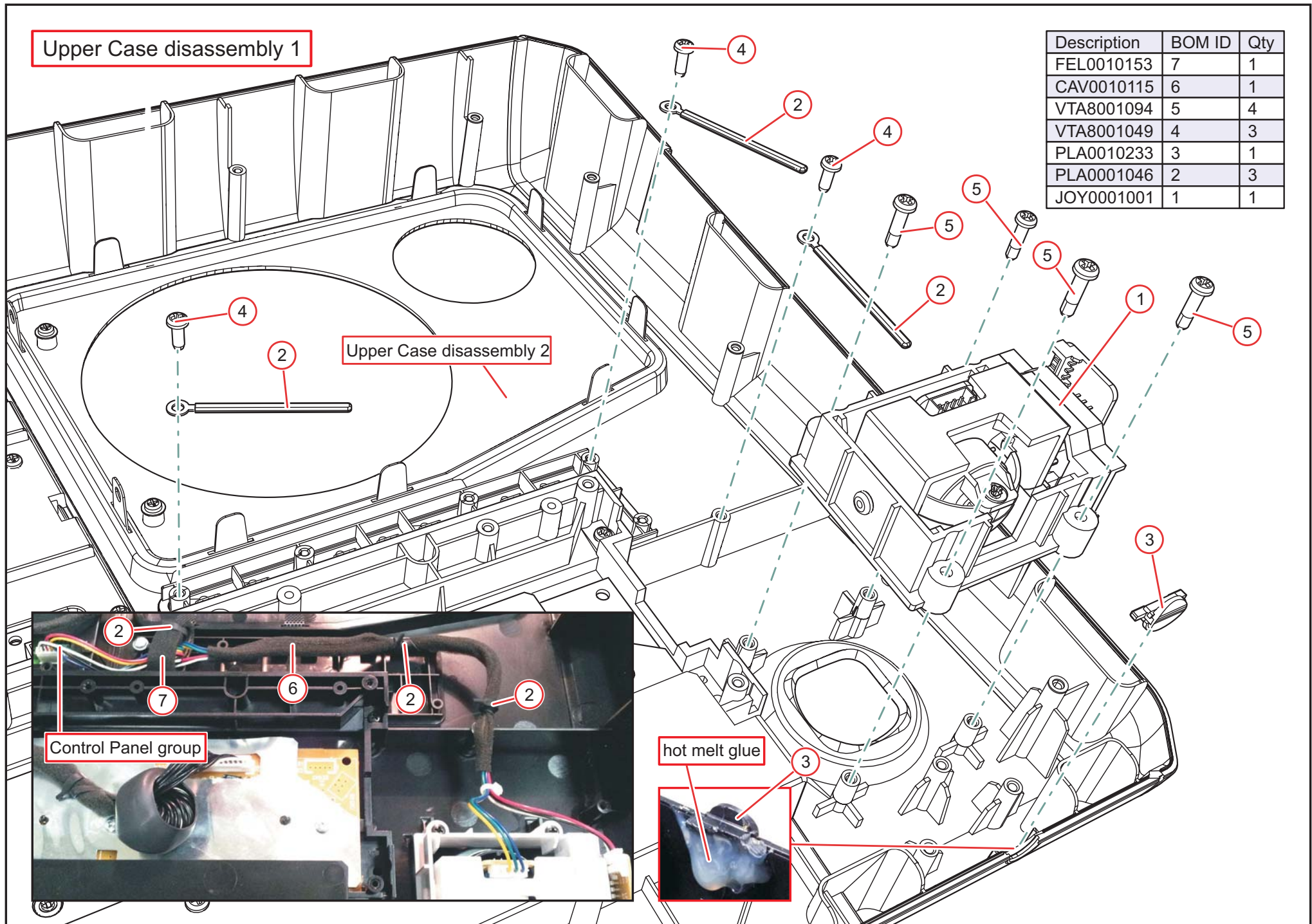
Upper Case disassembly 1

Description	BOM ID	Qty
FEL0010153	7	1
CAV0010115	6	1
VTA8001094	5	4
VTA8001049	4	3
PLA0010233	3	1
PLA0001046	2	3
JOY0001001	1	1

Upper Case disassembly 2

Control Panel group

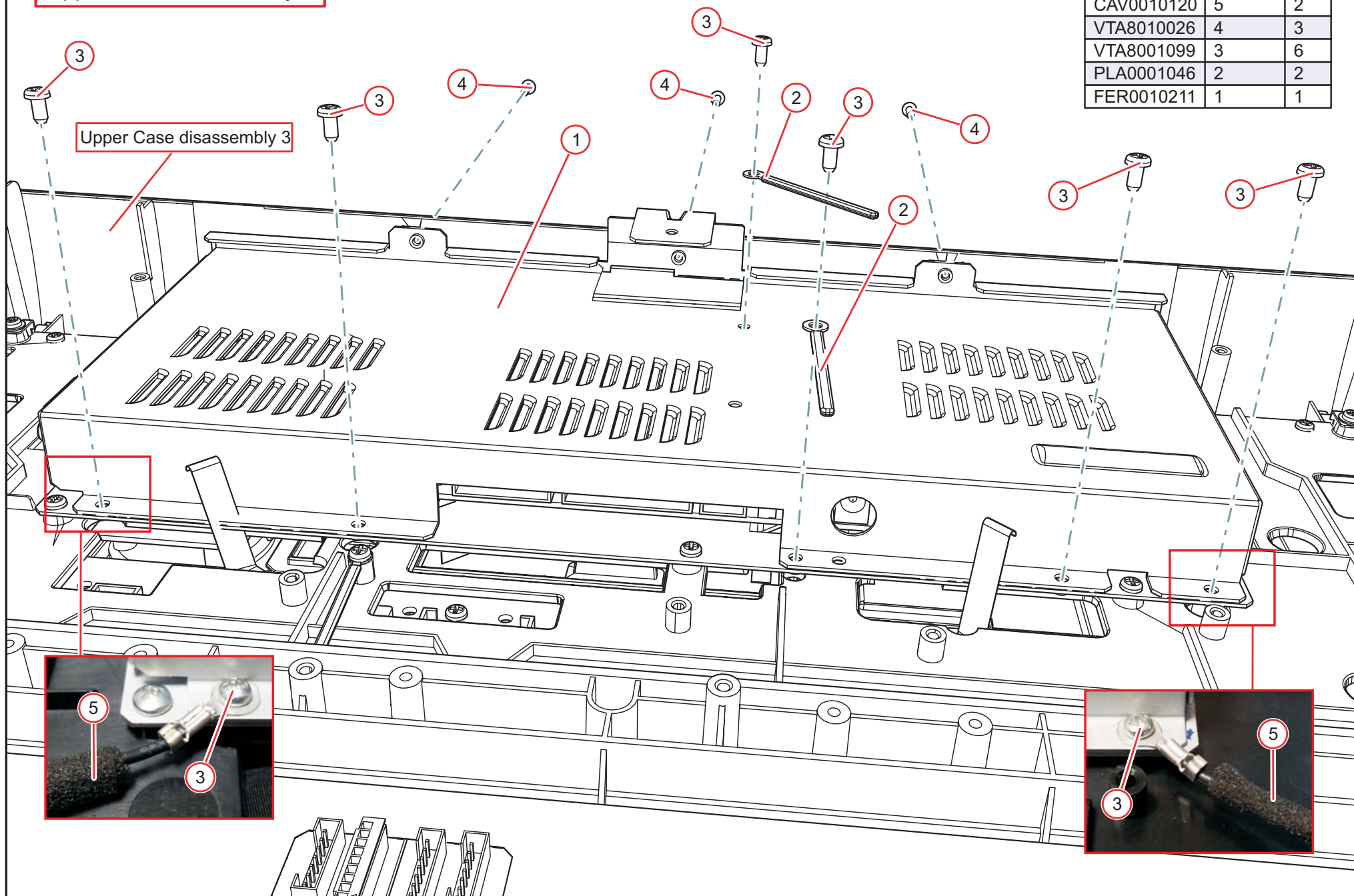
hot melt glue



Upper Case disassembly 2

Description	BOM ID	Qty
CAV0010120	5	2
VTA8010026	4	3
VTA8001099	3	6
PLA0001046	2	2
FER0010211	1	1

Upper Case disassembly 3



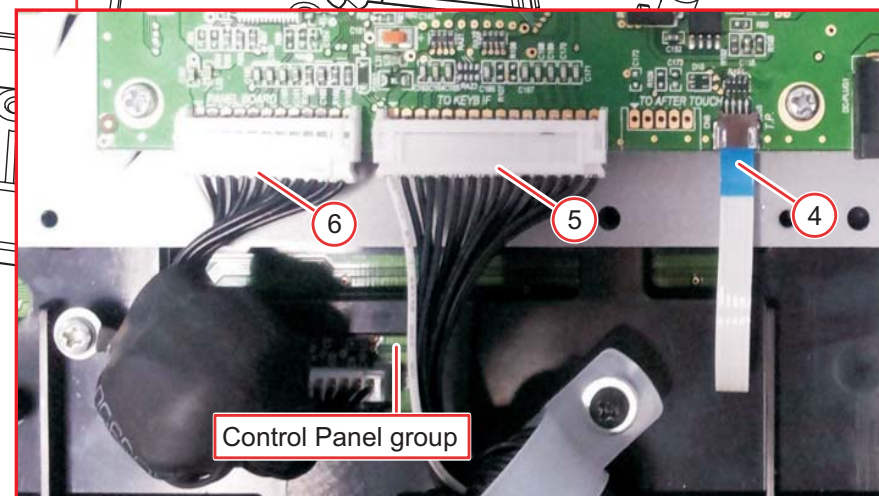
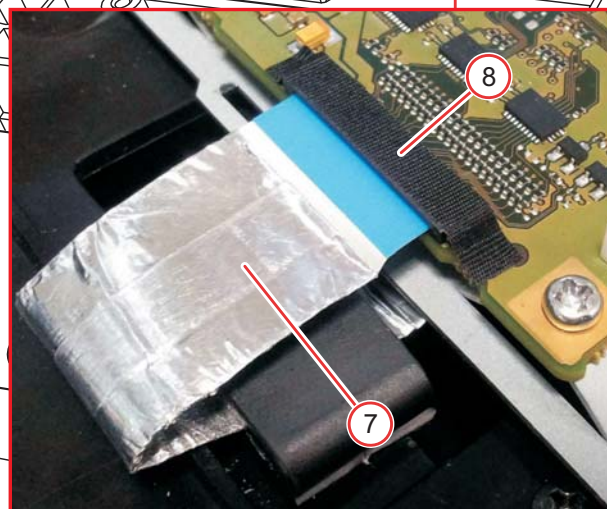
Upper Case disassembly 3

Upper Case disassembly 4

Description	BOM ID	Qty
CAV0010121	4	1
VTA8001098	3	1
VTA8001049	2	3
PLA0010198	1	1

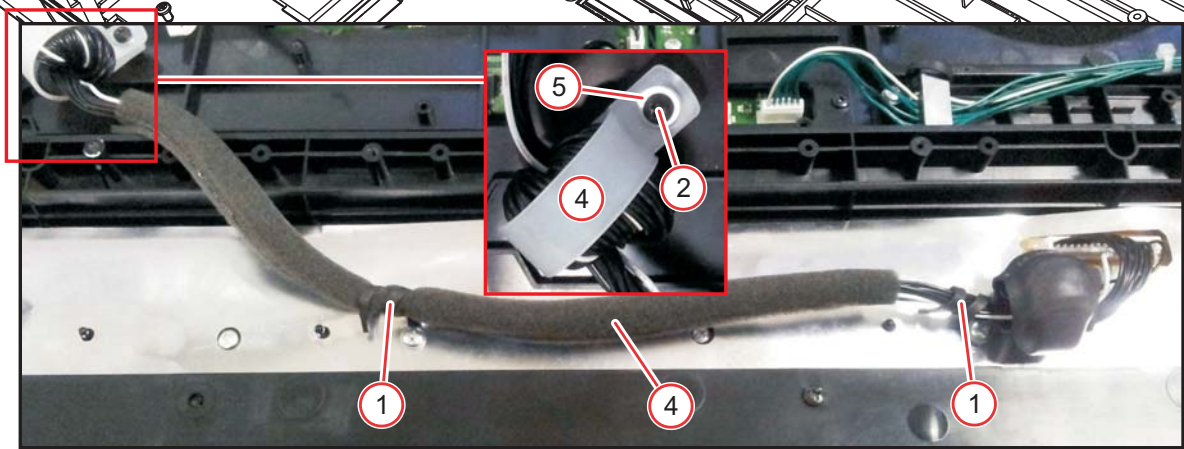
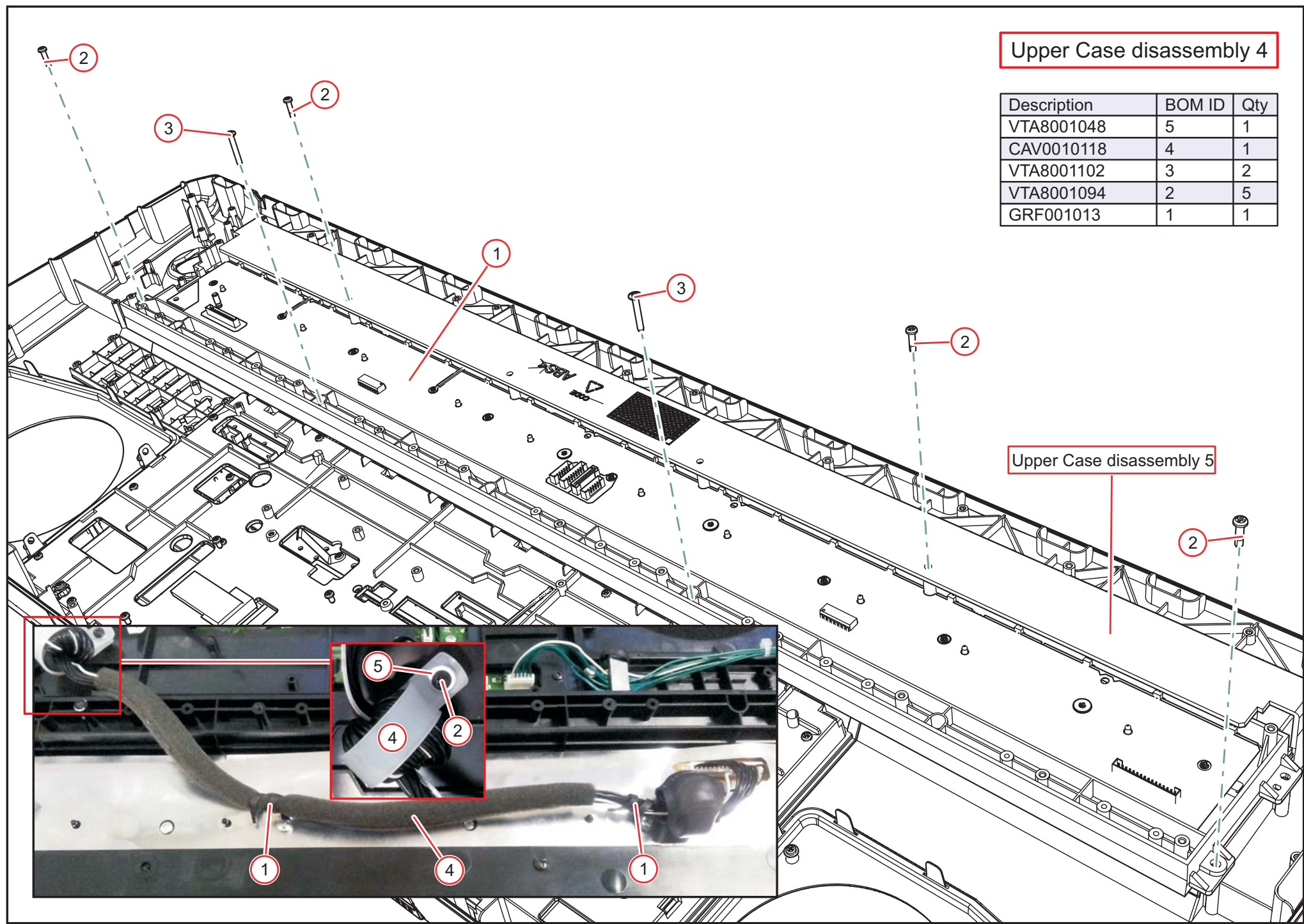
Description	BOM ID	Qty
FEL0010128	8	3cm
CAV0010122	7	1
CAV0010116	6	1
CAV0010118	5	1

Main board/CPU group



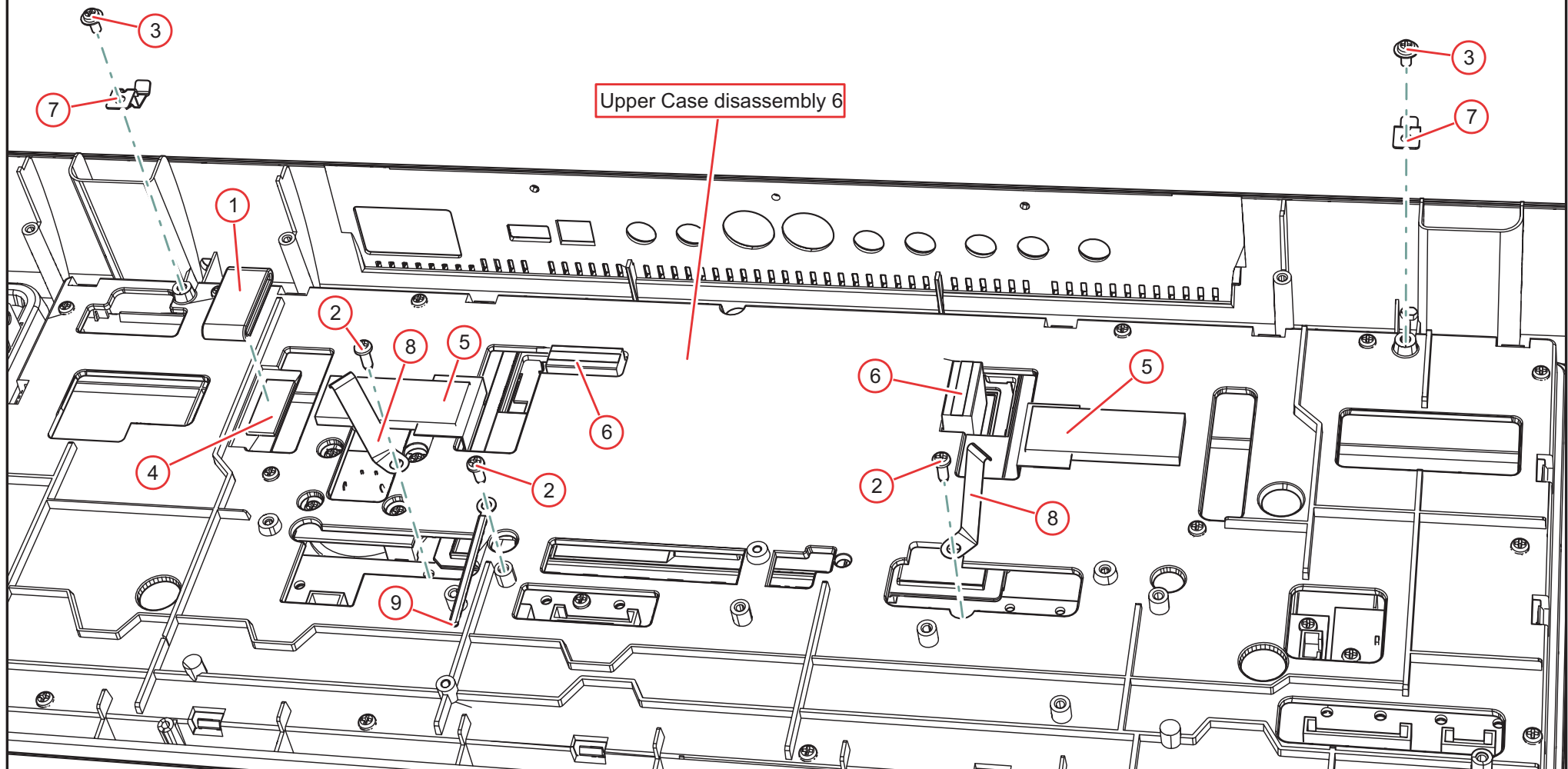
Upper Case disassembly 4

Description	BOM ID	Qty
VTA8001048	5	1
CAV0010118	4	1
VTA8001102	3	2
VTA8001094	2	5
GRF001013	1	1



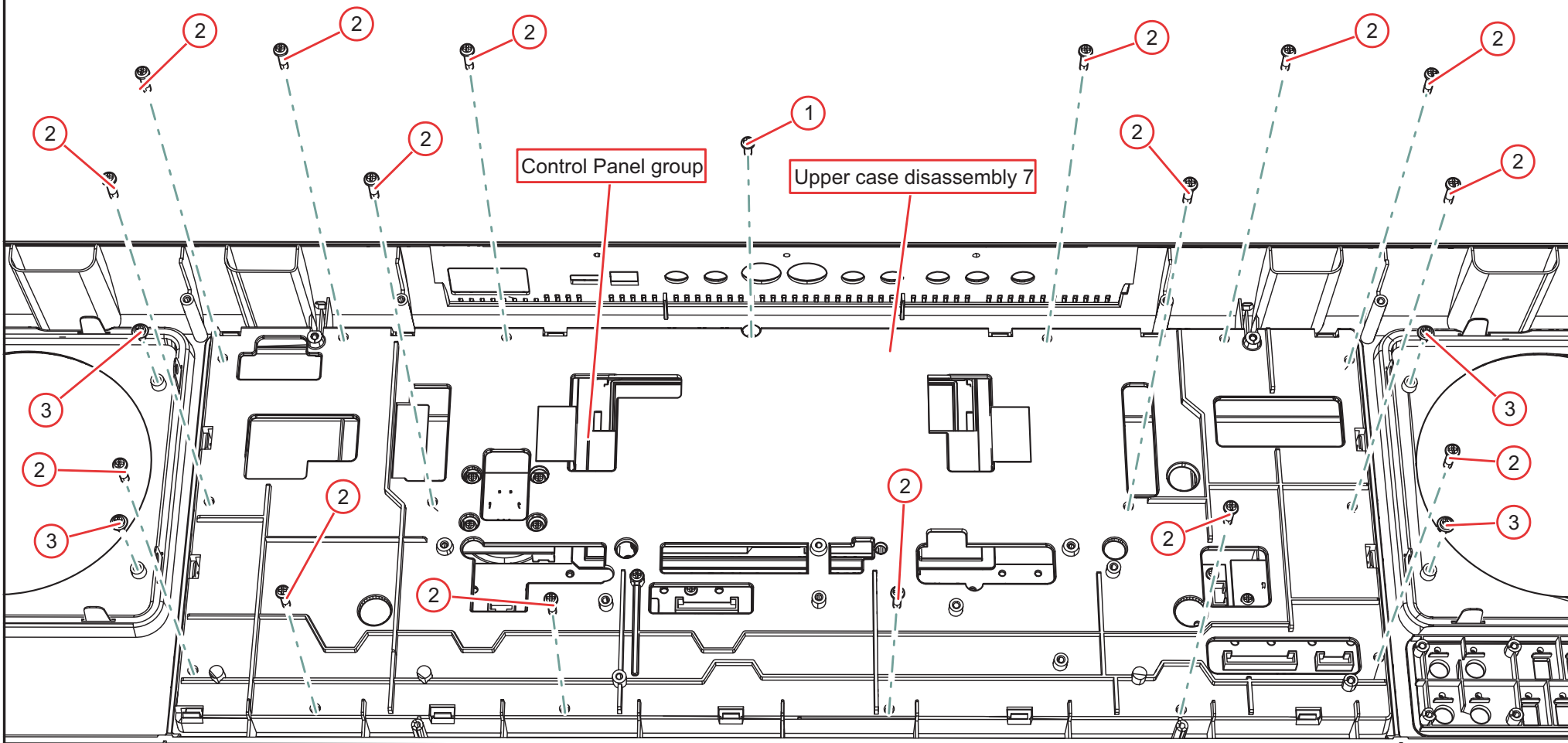
Upper Case disassembly 5

Description	BOM ID	Qty
PLA0001046	9	1
FER0010239	8	2
FER0010226	7	2
FEL0010152	6	2
FEL0010139	5	2
FEL0010044	4	1
BOB0001042	3	2
VTA8001049	2	3
BOB0001042	1	1



Upper Case disassembly 6

Description	BOM ID	Qty
VTA8001101	3	4
VTA8001094	2	16
VTA8001049	1	1

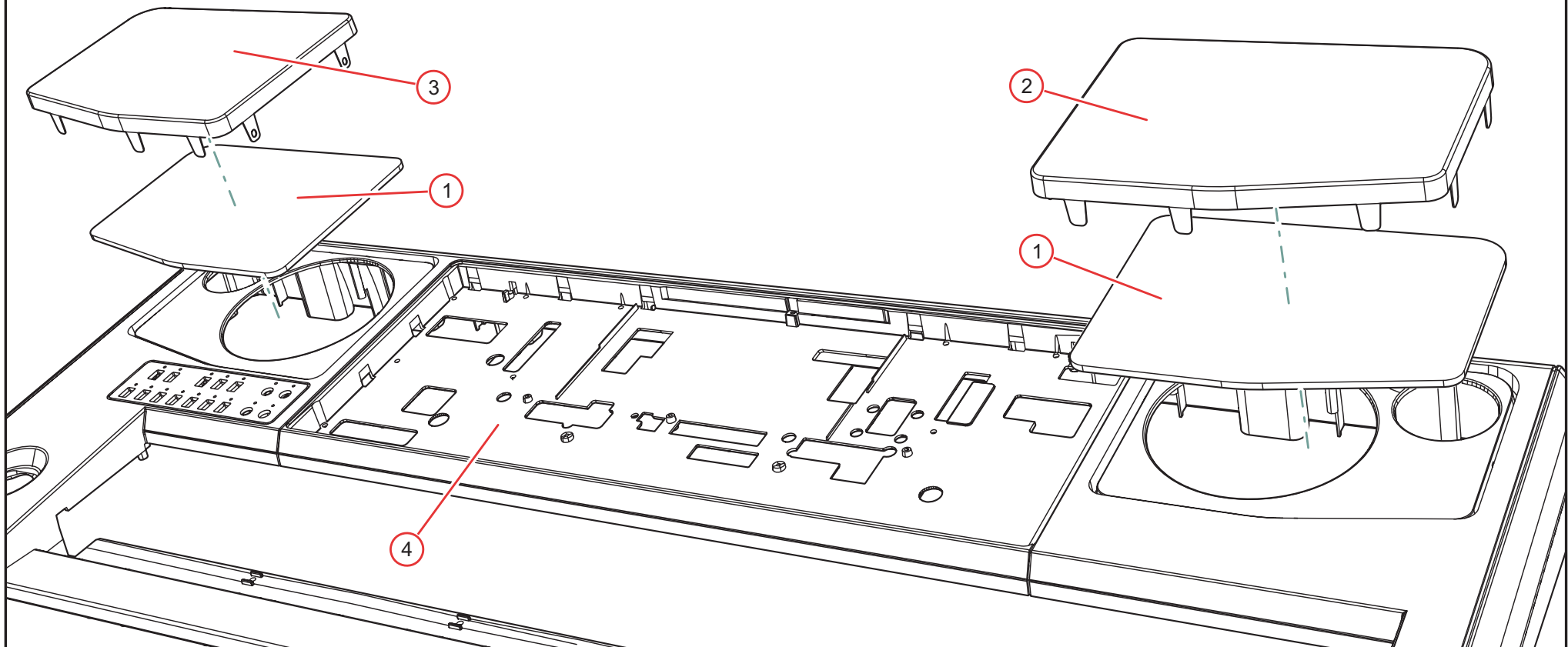


CODE
△ >ABS<

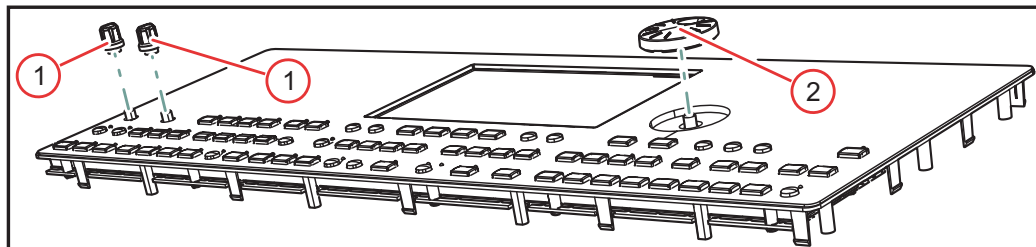
Upper Case disassembly 7

Description	BOM ID	Qty
PLA0010207*	4	1
FER0010238	3	1
FER0010194	2	1
FEL0010108	1	2

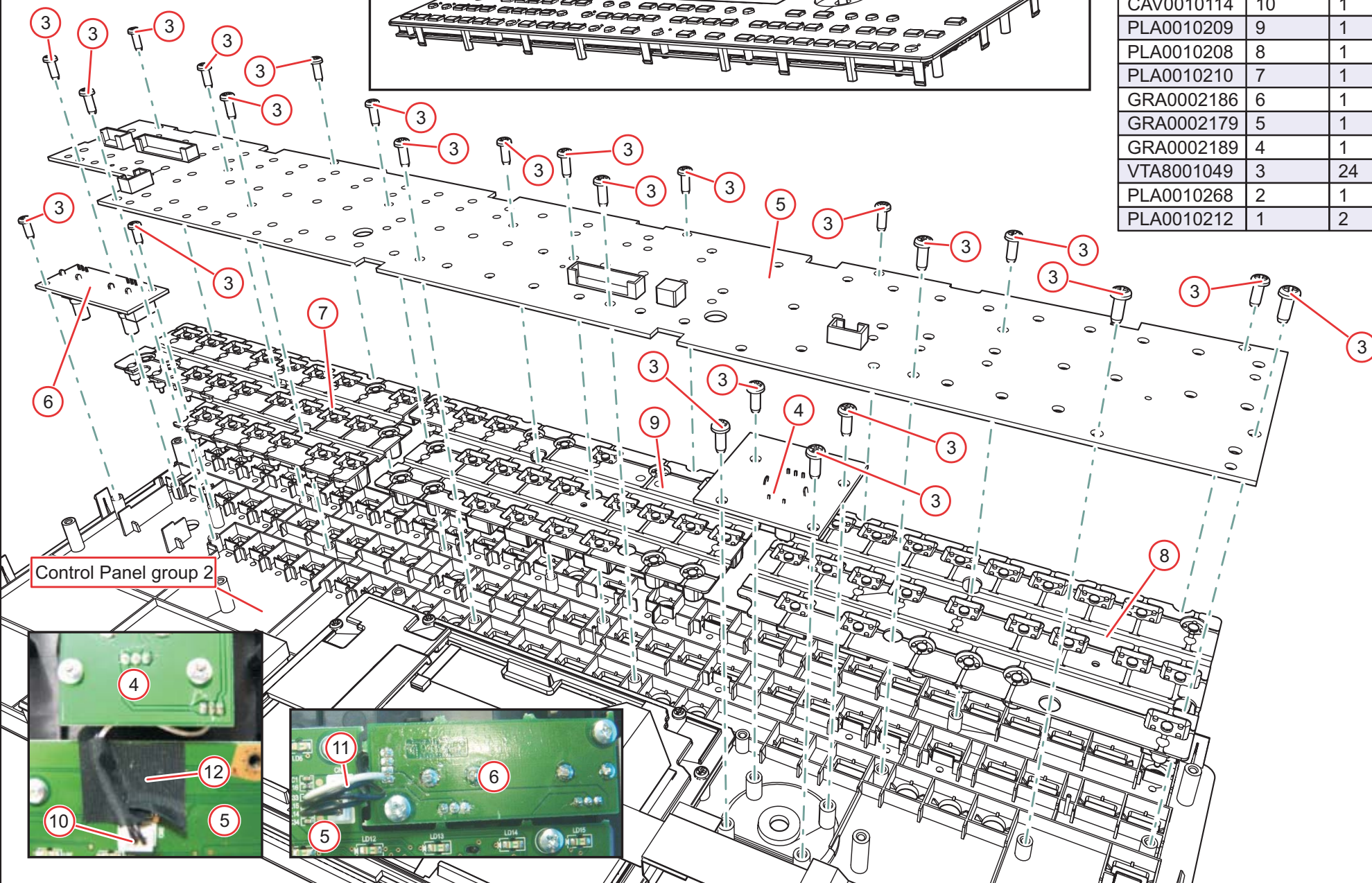
* PLA0010207 is used only in Pa600 standard version; for Pa600QT version, PLA0010249 is required.



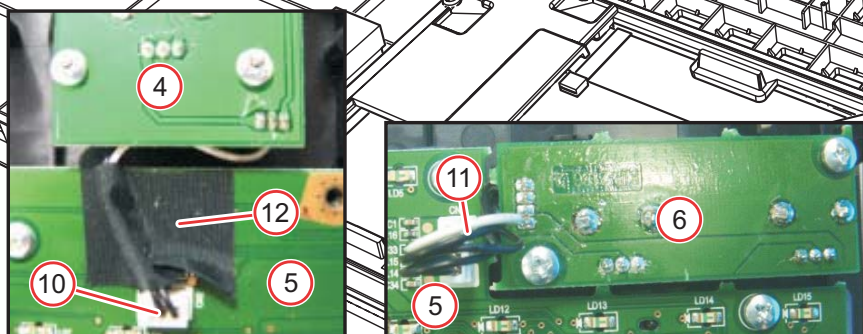
Control Panel group 1

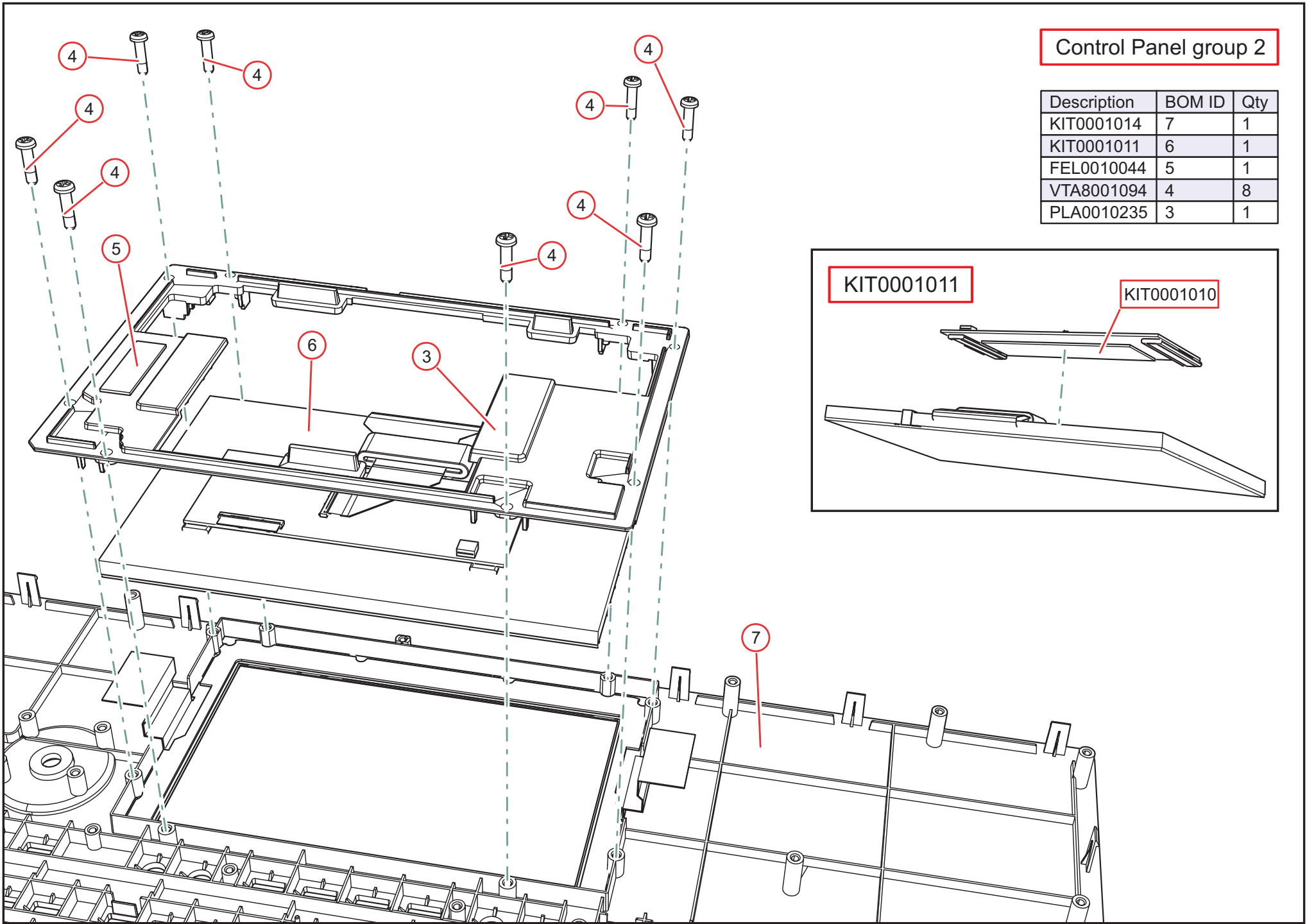


Description	BOM ID	Qty
FEL0001029	12	1
CAV0010117	11	1
CAV0010114	10	1
PLA0010209	9	1
PLA0010208	8	1
PLA0010210	7	1
GRA0002186	6	1
GRA0002179	5	1
GRA0002189	4	1
VTA8001049	3	24
PLA0010268	2	1
PLA0010212	1	2



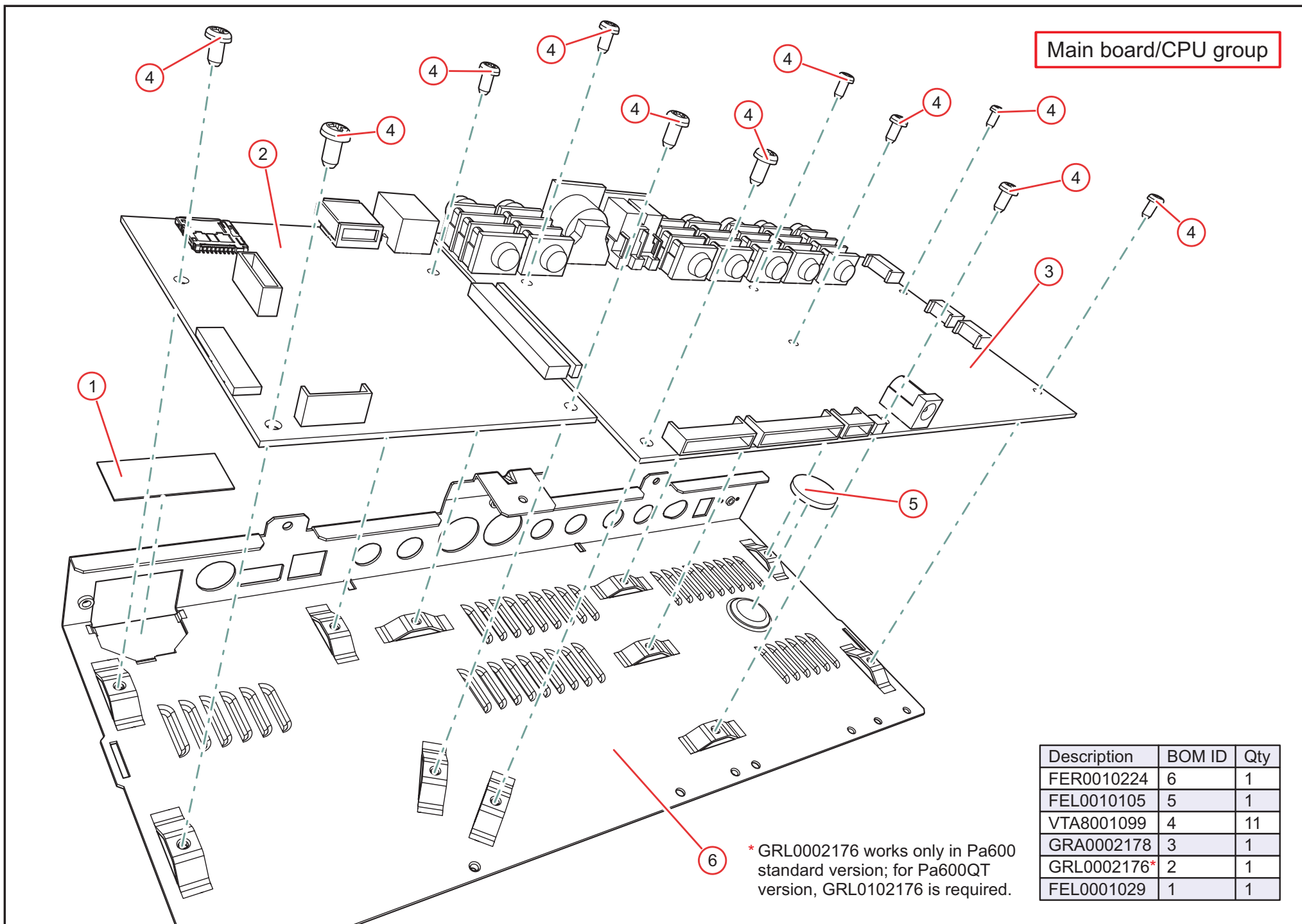
Control Panel group 2





Control Panel group 2

Description	BOM ID	Qty
KIT0001014	7	1
KIT0001011	6	1
FEL0010044	5	1
VTA8001094	4	8
PLA0010235	3	1

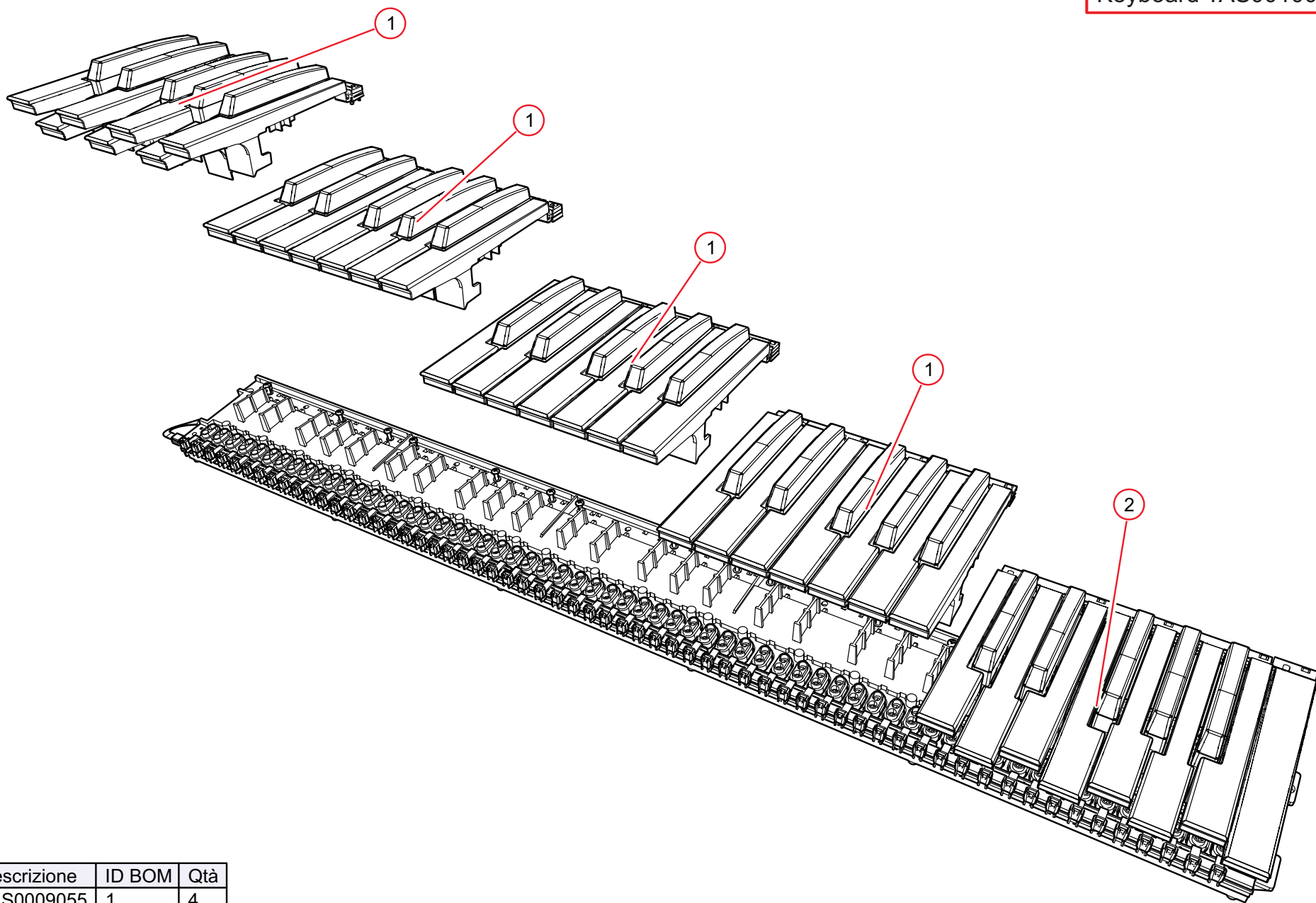


Main board/CPU group

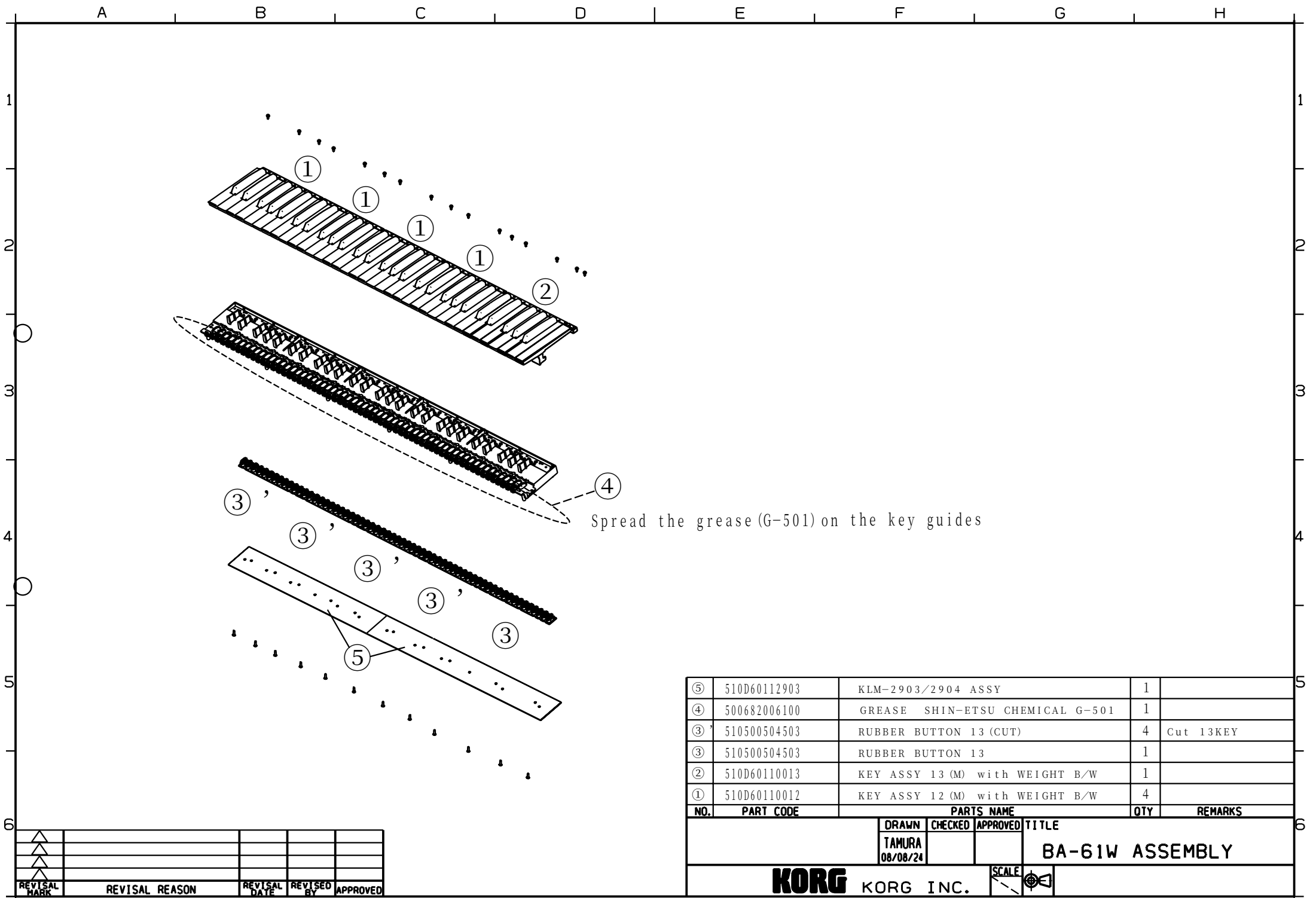
Description	BOM ID	Qty
FER0010224	6	1
FEL0010105	5	1
VTA8001099	4	11
GRA0002178	3	1
GRL0002176*	2	1
FEL0001029	1	1

* GRL0002176 works only in Pa600 standard version; for Pa600QT version, GRL0102176 is required.

Keyboard TAS0010025



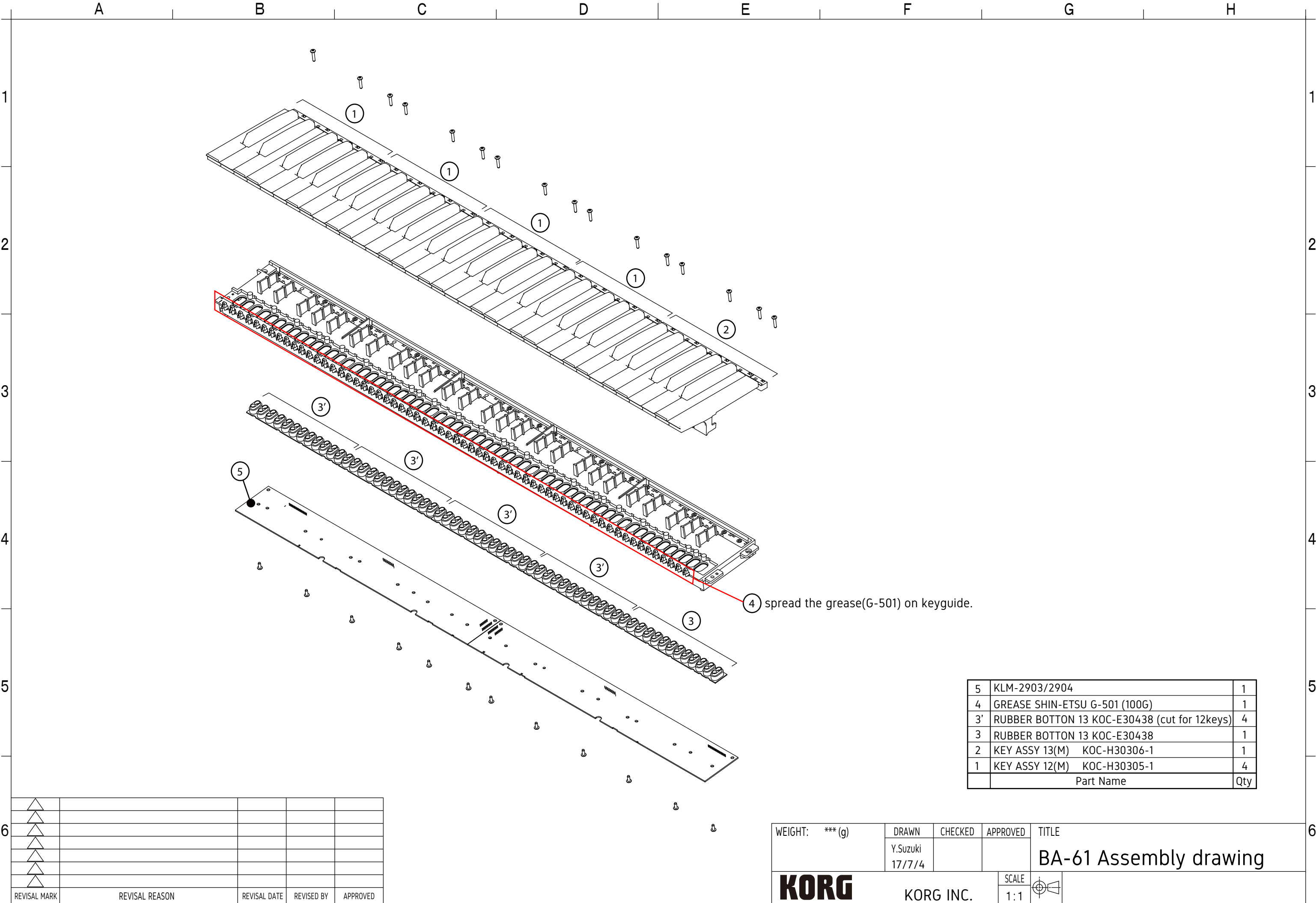
Descrizione	ID BOM	Qtà
TAS0009055	1	4
TAS0009056	2	1



Spread the grease (G-501) on the key guides

⑤	510D60112903	KLM-2903/2904 ASSY	1	
④	500682006100	GREASE SHIN-ETSU CHEMICAL G-501	1	
③'	510500504503	RUBBER BUTTON 13 (CUT)	4	Cut 13KEY
③	510500504503	RUBBER BUTTON 13	1	
②	510D60110013	KEY ASSY 13 (M) with WEIGHT B/W	1	
①	510D60110012	KEY ASSY 12 (M) with WEIGHT B/W	4	
NO.	PART CODE	PARTS NAME	QTY	REMARKS
		DRAWN TAMURA 08/08/24	CHECKED	APPROVED
		TITLE BA-61W ASSEMBLY		
		KORG KORG INC. SCALE		

△				
△				
△				
△				
REVISAL MARK	REVISAL REASON	REVISAL DATE	REVISED BY	APPROVED



5	KLM-2903/2904	1
4	GREASE SHIN-ETSU G-501 (100G)	1
3'	RUBBER BOTTON 13 KOC-E30438 (cut for 12keys)	4
3	RUBBER BOTTON 13 KOC-E30438	1
2	KEY ASSY 13(M) KOC-H30306-1	1
1	KEY ASSY 12(M) KOC-H30305-1	4
Part Name		Qty

△				
△				
△				
△				
△				
△				
REVISAL MARK	REVISAL REASON	REVISAL DATE	REVISED BY	APPROVED

WEIGHT: *** (g)

DRAWN
Y.Suzuki
17/7/4

CHECKED

APPROVED

TITLE
BA-61 Assembly drawing

KORG

KORG INC.

SCALE
1:1

KORG BA-61W Keyboard Parts List

Part Number	Parts Name	QTY
510D60110012	KEY ASSY 12 WITH WEIGHT BA-61W	4
510D60110013	KEY ASSY 13 WITH WEIGHT BA-61W	1
510500504503	RUBBER BOTTON 13 KOC-E30438	5
500682006100	GREASE SHIN-ETSU G-501 (100G)	1
510D60112903	KLM-2903/2904 BA-61W ASS'Y	1

*Cut for 12Keys

**Same as SK-61/73

BA-61 Keyboard Parts List

Part Number	Parts Name	QTY
510646502085	KEY ASSY 12(M) KOC-H30305-1	4
510646502086	KEY ASSY 13(M) KOC-H30306-1	1
510500504503	RUBBER BOTTON 13 KOC-E30438	5
500682006100	GREASE SHIN-ETSU G-501 (100G)	1
510D60112903	KLM-2903/2904 BA-61W ASS'Y	1

*Cut for 12Keys

**Same as SK-61/73

Quarter Tone version

Description	BOM ID	Qty
FEL0010153	7	1
CAV0010115	6	1
CAV0010128	5	1
VTA8001049	4	8
PLA0010234	3	1
PLA0001046	2	3
GRA0002192	1	1

Upper case disassembly 1

